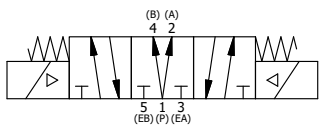


ALIGN PILOT AND HOLE IN GASKET BOTH SIDES.
 FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
13	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
12	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
10	2	V-603-1	COIL HI-TEMP. 8-30T 120/60. NASS # 0558 55.1-00/7121.
9	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
6	1	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
5	1	AY-ESY4D	ASSY - SPR CTR, REGEN CTR SPOOL, END MOUNT SOLENOID, 1/2" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE



COIL VOLTAGES	
PART NO	REPLACE COIL
ESY4DHO 12VDC	V-603-2

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMckenna DATE: 1/11/2016 CHECKED: KWaite DATE: 1/11/2016
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 1/11/2016

TITLE: 1/2" SIDE PORT, DBL SOL, 3 POS, SPR CTR, SOL SHFT, REGEN CTR SPL, HIGH TEMP, 120/60, LCKNG OVRD	PART NO.: ESY4DHO	REV.:
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