

PILOT HOLE

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES. FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

ALIGN PILOTS IN BODY, END CAP AND SOLENOID

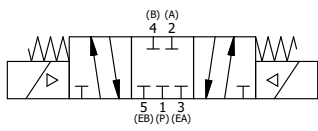
SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	2	V-567W	E SERIES SINTERED BRONZE MUFFLER, DUST EXCLUDER, V-613 LOCK WASHER
9	2	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
8	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	2	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O-RING
5	1	AY-EMY3	ASSY - SPR CTR, CLSD CTR SPL, END MOUNT SOLENOID, 1/4" & 3/8" VALVES
4	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP WITH MICROSPHERE ADHESIVE
3	3	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	<p>AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235</p>
DRAWN: RMckenna	DATE: 5/13/2016	CHECKED: KWaite	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/13/2016
TITLE: 1/4" SIDE PORT, DBL SOL, 3 POS, SPR CTR, SOL SHFT, CLSD CTR SPL, EXP PROOF, 120/60, DUST EXCLDR		PART NO.: ESY2XL	REV.: A

COIL VOLTAGES	
PART NO	REPLACE COIL
ESY2XL 12VDC	V-593-2
ESY2XL 24VDC	V-593-3
ESY2XL 240/60	V-593-4



A	6/1/2018	ECG3 GASKET TO EMG3, CHNGD END CAP GEOM.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT