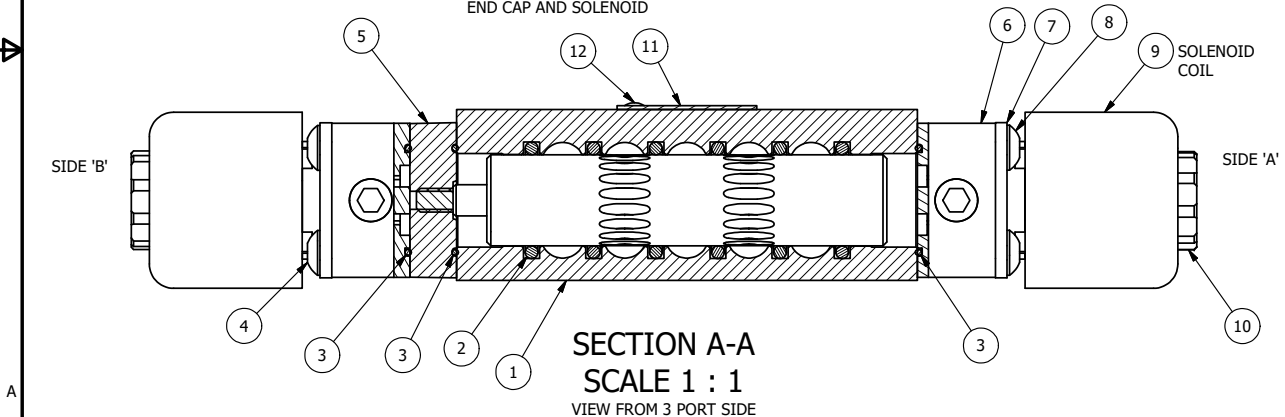


ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES. FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.



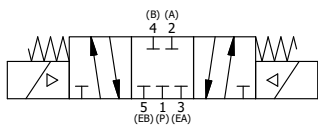
SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
9	2	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
8	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	2	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O-RIDE
5	1	AY-EMY3	ASSY - SPR CTR, CLSD CTR SPL, END MOUNT SOLENOID, 1/4" & 3/8" VALVES
4	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP WITH MICROSPHERE ADHESIVE
3	3	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<p>AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235</p>	
DRAWN: RMckenna		DATE: 3/15/2015			CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 6/2/2015
TITLE: 1/4" SIDE PORT, DBL SOL, 3 POS, SPR CTR, SOL SHFT, CLSD CTR SPL, EXPLOSION PROOF, 120/60				PART NO.:	REV.:
				ESY2X	A

COIL VOLTAGES	
PART NO	REPLACE COIL
ESY2X 12VDC	V-593-2
ESY2X 24VDC	V-593-3
ESY2X 240/60	V-593-4



A	NO.	DATE	REVISION
	6/1/2018	ECG3 GASKET TO EMG3, CHNGD END CAP GEOM.	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT