



12 SEE NOTES 2 & 3

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP
13	1	ESY3PDM 3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, SOL SHFT, REGEN CTR SPL, FLYING LEAD, 120/60
12	2	MFC2 ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT
11	3	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
10	2	V-129 U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE
9	2	SPC12 SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE
8	2	V-128 O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES
7	2	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC
6	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
5	2	PCE12E ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
4	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP
3	1	S12G SPOOL - 'G', FLOAT CTR, 1 1/2" & 2" VALVE
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO DESCRIPTION

SECTION A-A
 SCALE 1/2
 VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES	
PART NO	REPLACE WITH
ESY12GM 240/60	ESY3PDM 240/60
ESY12GM 24VDC	ESY3PDM 24VDC
ESY12GM 12VDC	ESY3PDM 12VDC

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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DRAWN: RMckenna	DATE: 11/3/2015	CHECKED: KWaite	DATE: 11/3/2015
SCALE: 1/2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/3/2015
TITLE: 1-1/2" SIDE PORT, DBL SOL, 3 POS, PRESS CTR, SOL SHFT, FLOAT CTR SPL, FLYING LEAD, 120/60		PART NO.:	REV.:
		ESY12GM	

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