



12 SEE NOTES 2 & 3

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.  
 2) OPEN MUFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFLER.  
 3) INSTALL MUFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.  
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP

13	1	ESY3PDJ	3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, SOL SHFT, REGEN CTR SPL, MOLD-OVER, 120/60
12	2	MFC2	ASSEMBLY - MUFLER FLOW CONTROL, 1/4" NPT
11	3	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
10	2	V-129	U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE
9	2	SPC12	SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE
8	2	V-128	O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES
7	2	V-231	PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC
6	2	V-89	O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
5	2	PCE12E	ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
4	12	V-143	SCREW, 5/16-18 X 2, SOCKET HEAD CAP
3	1	S12D	SPOOL - 'D', REGEN CTR, 1 1/2" & 2" VALVE
2	6	V-123	O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6	BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
 SCALE 1/2  
 VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES	
PART NO	REPLACE WITH
ESY12DJ 240/60	ESY3PDJ 240/60
ESY12DJ 24VDC	ESY3PDJ 24VDC
ESY12DJ 12VDC	ESY3PDJ 12VDC

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
 7114 Harry Hines Blvd  
 Dallas, TX 75235

DRAWN: RMckenna	DATE: 11/3/2015	CHECKED: KWaite	DATE: 11/3/2015
SCALE: 1/2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 11/3/2015
TITLE: 1-1/2" SIDE PORT, DBL SOL, 3 POS, PRESS CTR, SOL SHFT, REGEN CTR SPL, MOLD-OVER, 120/60		PART NO.:	REV.:
		ESY12DJ	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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