

12 SEE NOTES 2 & 3

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFLER.
 3) INSTALL MUFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

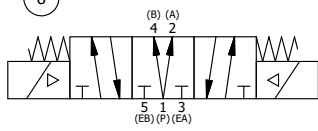
ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP

13	1	ESY3PDHO	3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, REGEN CTR SPL, HIGH TEMP, 120/60, LCKNG OVRD
12	2	MFC2	ASSEMBLY - MUFLER FLOW CONTROL, 1/4" NPT
11	3	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
10	2	V-129	U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE
9	2	SPC12	SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE
8	2	V-128	O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES
7	2	V-231	PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC
6	2	V-89	O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
5	2	PCE12E	ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
4	12	V-143	SCREW, 5/16-18 X 2, SOCKET HEAD CAP
3	1	S12D	SPOOL - 'D', REGEN CTR, 1 1/2" & 2" VALVE
2	6	V-123	O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6	BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 SCALE 1/2
 VIEW FROM 3 PORT SIDE



CONTROL VALVE VOLTAGES	
PART NO	REPLACE WITH
ESY12DHO 12VDC	ESY3PDHO 12VDC

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMckenna DATE: 1/11/2016 CHECKED: KWaite DATE: 1/11/2016
 SCALE: 1/2 SHEET: 1 OF 1 RELEASED: HWomack DATE: 1/11/2016

TITLE: 1-1/2" SIDE PORT, DBL SOL, 3 POS, PRESS CTR, SOL SHFT, REGEN CTR SPL, HIGH TEMP, 120/60, LCKNG OVRD	PART NO.: ESY12DHO	REV.:
---	-----------------------	-------

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Standard\DWG\EST12DHO.dwg