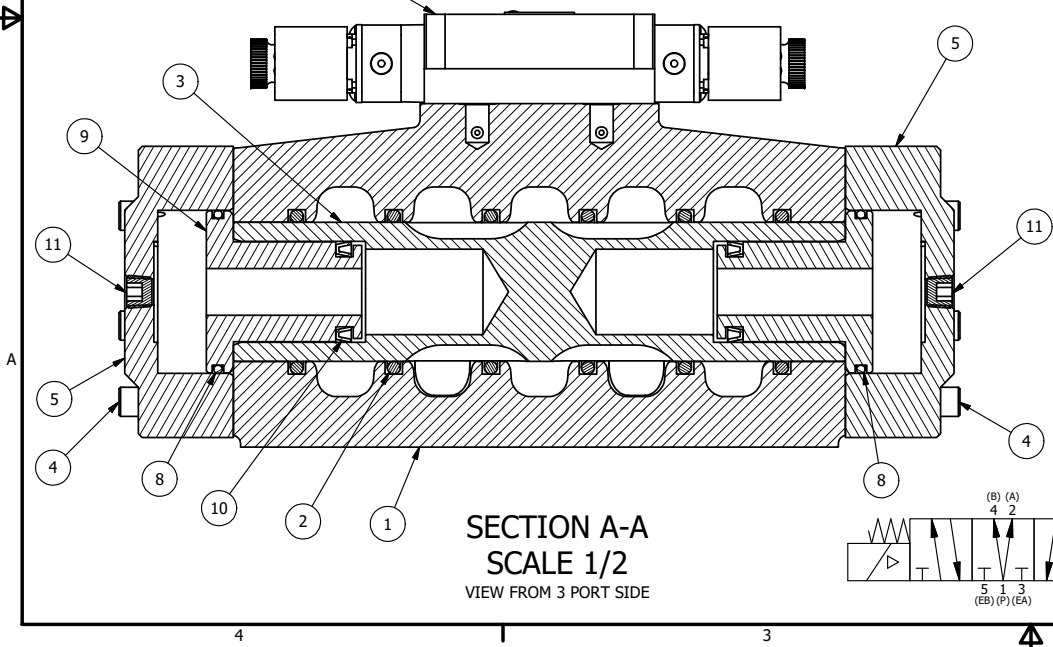


NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.
 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

CONTROL VALVE 13



SECTION A-A
 SCALE 1/2
 VIEW FROM 3 PORT SIDE

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION	
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE	
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP	
13	1	ESY3PDHL 3/8" SUBPLATE, DBL SOL, 3 POS, SPR CTR, REGEN CTR SPL, HIGH TEMP, 120/60, DUST EXCLDR	
12	2	MFC2 ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT	
11	3	V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG	
10	2	V-129 U-CUP, 1-5/8 X 1-1/8 X 1/4, NITRILE	
9	2	SPC12 SPOOL - PRESS. CTR, 1 1/2" & 2" VALVE	
8	2	V-128 O-RING, BUNA-N, 70 DURO, AS-229, (REF 2-3/8 X 2-5/8 X 1/8), 3 POS, 1-1/2" & 2" VALVES	
7	2	V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V, 192V, FOR EC	
6	2	V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT	
5	2	PCE12E ENDCAP - PRESSURE CTR, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES	
4	12	V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP	
3	1	S12D SPOOL - 'D', REGEN CTR, 1 1/2" & 2" VALVE	
2	6	V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES	
1	1	B12-6 BODY, 1 1/2" SIDE PORT, PIGGY BACK	
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMckenna DATE: 5/10/2016 CHECKED: KWaite DATE: 5/10/2016
 SCALE: 1/2 SHEET: 1 OF 1 RELEASED: HWomack DATE: 5/10/2016

CONTROL VALVE VOLTAGES	
PART NO	REPLACE WITH
ESY12DHL 12VDC	ESY3PDHL 12VDC

TITLE:
 1-1/2" SIDE PORT, DBL SOL, 3 POS,
 PRESS CTR, SOL SHFT, REGEN CTR SPL,
 HIGH TEMP, 120/60, DUST EXCLDR

PART NO.: ESY12DHL

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT