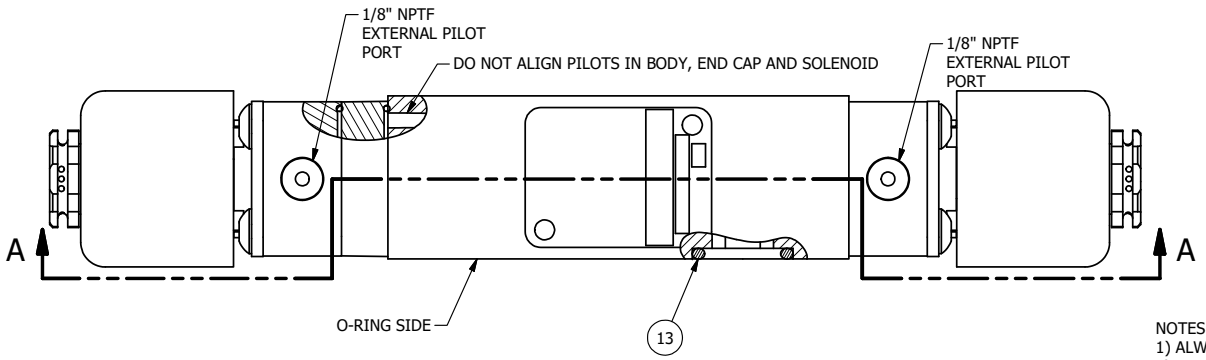
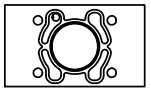
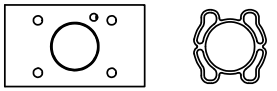


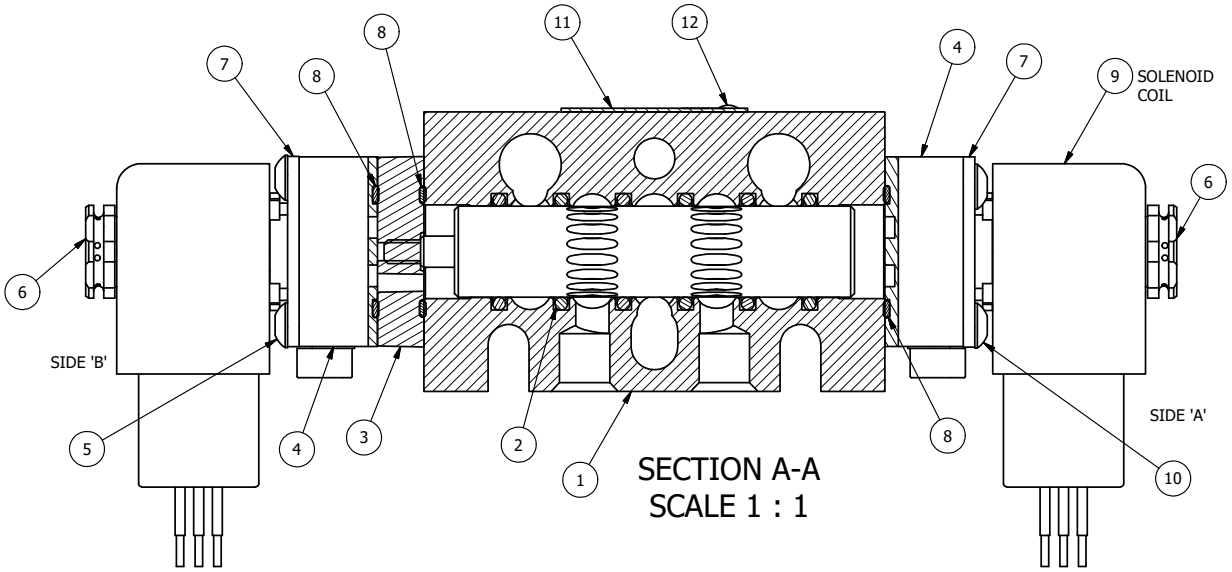


POSITION GASKET AND AY-EMY3 ON END OF VALVE, DO NOT ALIGN PILOT HOLES (SIDE 'B' ONLY)



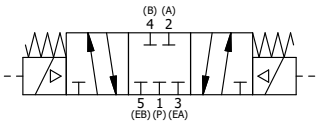
ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES (ADAPTOR SHOULD BE INSTALLED AS SHOWN)
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



SECTION A-A
SCALE 1 : 1

13	3	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK
12	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
11	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
9	2	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
8	3	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	2	V-562	NUT, SOLENOID, SIDE EXHAUST
5	4	V-601	SCREW, 10-24 X 1-1/2, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
4	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
3	1	AY-EMY3	ASSY - SPR CTR, CLSD CTR SPL, END MOUNT SOLENOID, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-10E	FINISHED - SOLID BODY, UPPER PILOTS, 1/4" STACKING VALVE
FLG	QTY	PART NO	DESCRIPTION



COIL VOLTAGES	
PART NO	REPLACE COIL
EBSY2XOCZ 12VDC	V-593-2
EBSY2XOCZ 24VDC	V-593-3
EBSY2XOCZ 240/60	V-593-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 9/10/2026
CHECKED: KWaite DATE: 9/10/2026
SCALE: 1 : 1 SHEET: 1 OF 1
RELEASED: HWomack DATE: 9/10/2026

TITLE:
1/4" STACK, DBL SOL, 3 POS, CLSD SPR CTR, EXPL PROOF, 120/60, LCKNG OVRD, SIDE VENT, EXT PLT

PART NO.: EBSY2XOCZ

REV.:

D:\ENGINEERING\PRODUCT\VALVES\ASSEMBLY'S\STANDARD\ESY\DWG\EBSY2XOCZ.idw

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