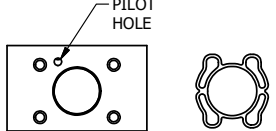


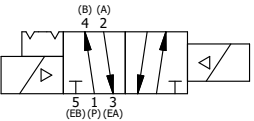
PILOT HOLE
POSITION GASKET AND PEC3-18-Z ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)



PILOT HOLE
ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8\"/>

19	2	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
18	4	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
17	1	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 SS
16	1	DS3-1	SPRING, DETENT, STAINLESS, 1/4\"/>

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.
 3) LUBRICATE DETENT BALL, SPRING AND STUD.



COIL VOLTAGES	
PART NO	REPLACE COIL
ZESS3OLQ 12VDC	V-551-2
ZESS3OLQ 24VDC	V-551-3
ZESS3OLQ 240/60	V-551-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 6/16/2022	CHECKED: KWaite	DATE: 6/16/2022	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/16/2022	
TITLE: 3/8" SIDE PORT, DBL SOL, 2 POS, DETENT, SOL RTRN, 120/60, BR & SS, LCKNG OVRD, DUST EXCLDR			PART NO.: ZESS3OLQ	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT