

AAA PRODUCTS INT'L  
ZESS2XOC  
XX  
WWW.AAAPRODUCTS.COM

MARK VALVE USING 1/8" LETTERS  
WHERE XX IS THE DATE CODE

**SECTION A-A**  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

- NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

PILOT HOLE

ALIGN PILOT AND SLOT IN ADAPTOR  
WITH GASKET IN BETWEEN, BOTH SIDES  
FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR  
180 DEGREES. REMOVE 1/8" NPTF PLUG AND  
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

12	2	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
11	4	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
10	2	V-19-SS	PLUG, SOCKET PIPE 1/8"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
9	2	V-562	NUT, SOLENOID, SIDE EXHAUST
8	2	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	8	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
7114 Harry Hines Blvd  
Dallas, TX 75235

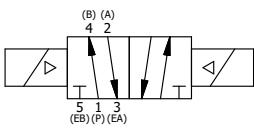
DRAWN: RMckenna DATE: 4/14/2017 CHECKED: KWaite DATE: 4/14/2017  
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 4/14/2017

COIL VOLTAGES	
PART NO	REPLACE COIL
ZESS2XOC 240/60	V-593-4
ZESS2XOC 24VDC	V-593-3
ZESS2XOC 12VDC	V-593-2

TITLE:  
**1/4" SIDE PORT, DBL SOL, 2 POS,  
SOL RTRN, BR & SS, EXPL PROOF,  
120/60, LCKNG OVRD, SIDE VENT**

PART NO.:  
**ZESS2XOC**

REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT