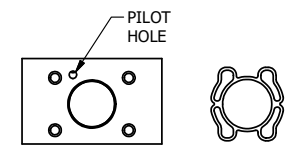


4

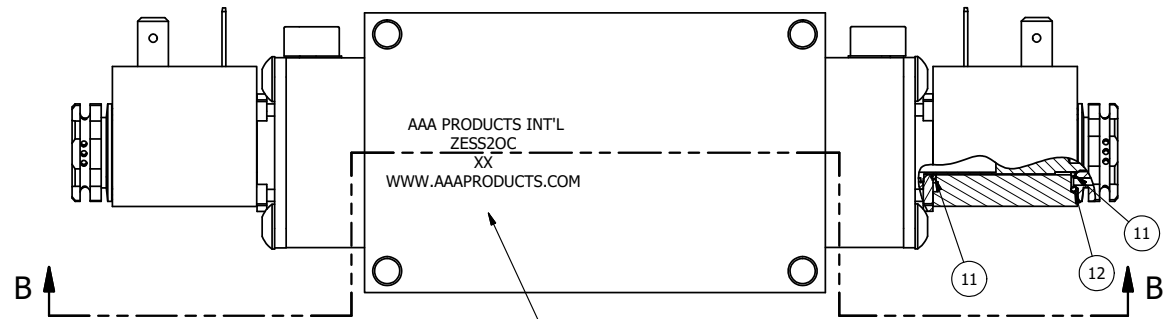
3

2

1

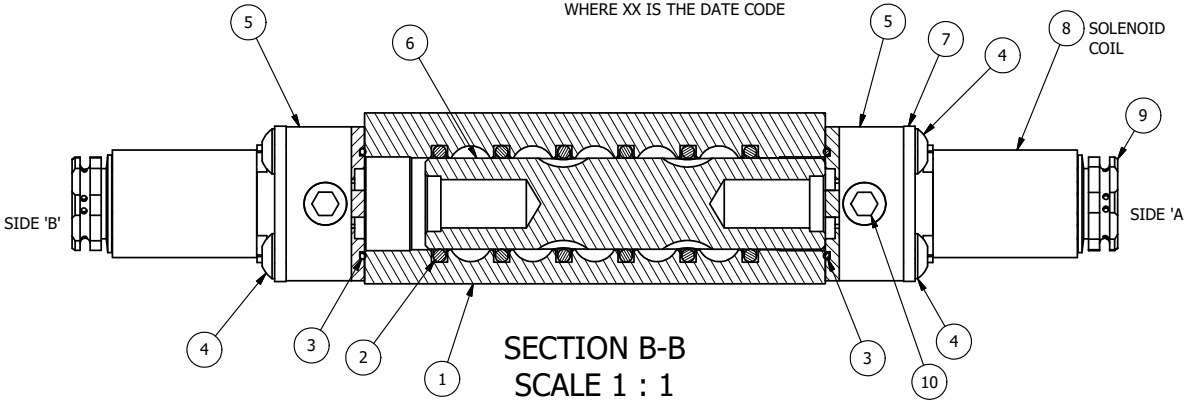


ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.



AAA PRODUCTS INT'L  
ZESS2OC  
XX  
WWW.AAAPRODUCTS.COM

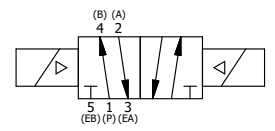
MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE



**SECTION B-B**  
**SCALE 1 : 1**  
VIEW FROM 3 PORT SIDE

12	2	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
11	4	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
10	2	V-19-SS	PLUG, SOCKET PIPE 1/8"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
9	2	V-562	NUT, SOLENOID, SIDE EXHAUST
8	2	V-551-1	THERMOPLASTIC ENCAPSULATED COIL 120V 50/60HZ, NASS P/N # 108-030-0455
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	8	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



COIL VOLTAGES	
PART NO	REPLACE COIL
ZESS2OC 240/60	V-551-4
ZESS2OC 24VDC	V-551-3
ZESS2OC 12VDC	V-551-2

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
	3-PL DECIMAL ± .005		
	ANGULAR ± 1/2°		
DRAWN: RMckenna	DATE: 3/31/2017	CHECKED: KWaite	DATE: 3/31/2017
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 3/31/2017
TITLE: <b>1/4" SIDE PORT, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, 120/60, BRASS &amp; SS, LCKNG OVRD, SIDE VENT</b>		PART NO.: <b>ZESS2OC</b>	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

4

3

2

