

PILOT HOLE

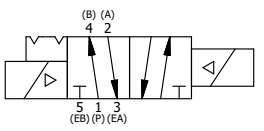
PILOT HOLE

POSITION GASKET AND PEC3-18 ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES. FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8\"/>

21	1	NSPK-2	KIT - SUBPLATE MOUNTING, NAMUR VALVES
20	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
19	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
18	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
17	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
16	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4\"/>

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.
 - 3) LUBRICATE DETENT BALL, SPRING AND STUD.



COIL VOLTAGES	
PART NO	REPLACE COIL
NSS2XOCQ 12VDC	V-593-2
NSS2XOCQ 24VDC	V-593-3
NSS2XOCQ 240/60	V-593-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 6/22/2022	CHECKED: KWaite	DATE: 6/22/2022	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/22/2022	PART NO.:
TITLE: 1/4" NAMUR, DBL SOL, 2 POS, DETENT, EXPL PROOF, 120/60, LCKNG OVRD, SIDE VENT				REV.:
				NSS2XOCQ

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