



PILOT HOLE

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POSITION GASKET AND PEC3-18 ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES. FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8\"/>

21	2	V-551-1	THERMOPLASTIC ENCAPSULATED COIL 120V 50/60HZ, NASS P/N # 108-030-0455
20	1	NSPK-2	KIT - SUBPLATE MOUNTING, NAMUR VALVES
19	1	PEC3-18	ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4\"/>

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
  - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.
  - 3) LUBRICATE DETENT BALL, SPRING AND STUD.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna	DATE: 6/18/2020	CHECKED: KWaite	DATE: 6/18/2020
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/18/2020
TITLE: <b>1/4\"/&gt; </b>		PART NO.:	REV.:
		<b>NSS2OCQ</b>	

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