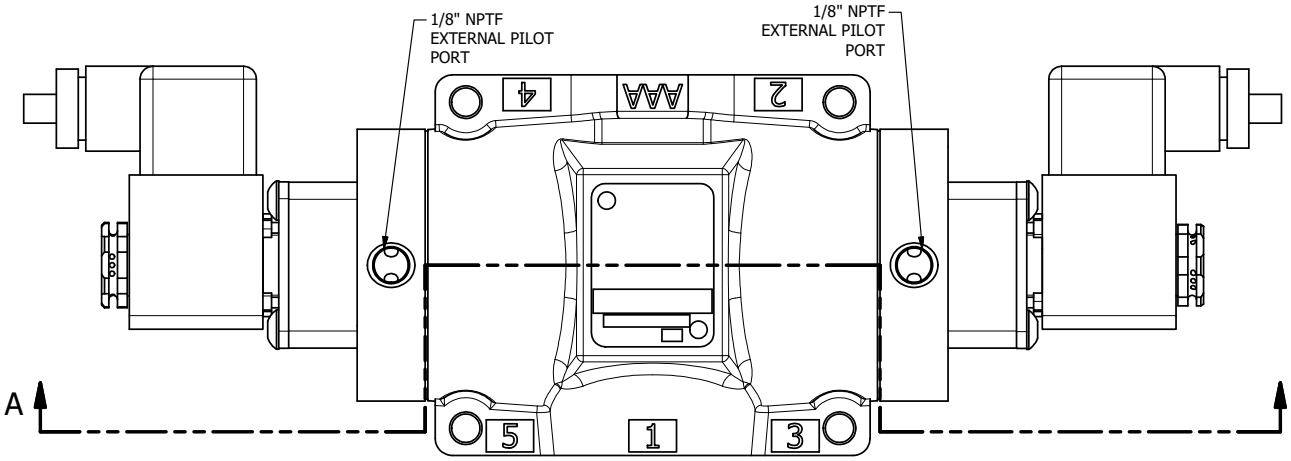
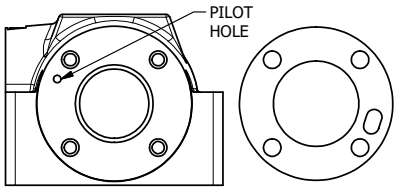
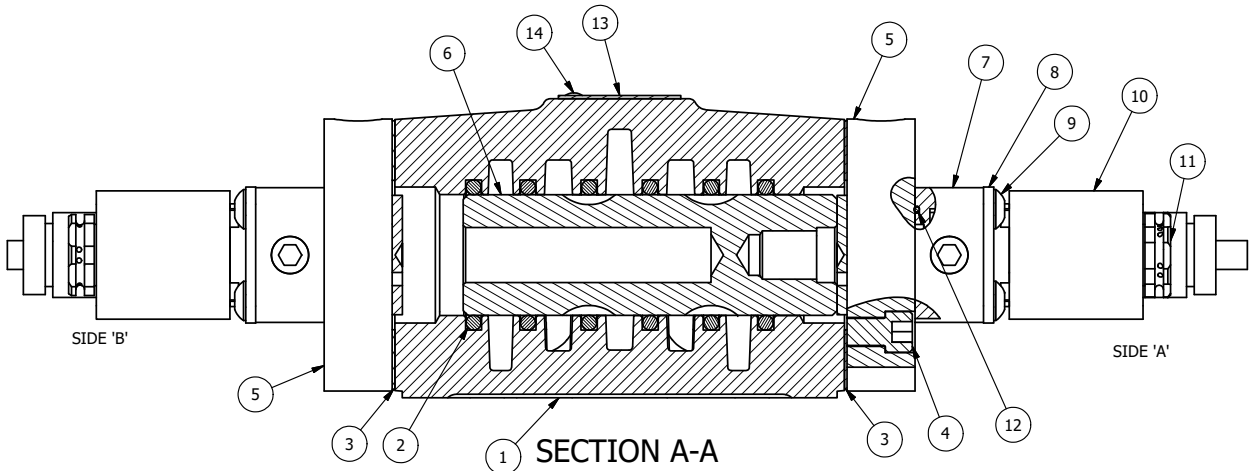


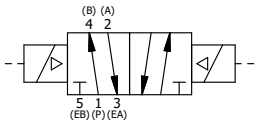


POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.
THE ROUND ALUMINUM ADAPTOR IS ROTATED 180 DEGREES.
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



SECTION A-A
SCALE 7/8
VIEW FROM 3 PORT SIDE



FLG	QTY	PART NO	DESCRIPTION
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
12	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	2	V-562	NUT, SOLENOID, SIDE EXHAUST
10	2	V-612-3	ATEX COIL 24 VDC WITH 3 METER CORD. NASS # 1215 30.1-001/6896.
9	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O'RIDE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	2	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	AAA PRODUCTS INTERNATIONAL	**AAA PRODUCTS INTERNATIONAL** **7114 Harry Hines Blvd** **Dallas, TX 75235**
DRAWN: RMcKenna	DATE: 9/29/2026	CHECKED: KWaite	DATE: 9/29/2026
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/29/2026
TITLE: 1/2" SIDE PORT, DBL SOL, 2 POS., SOL RTRN, ATEX, 24VDC, SIDE VENT, EXT PILOT		PART NO.: ESS4TCZ 24VDC	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valves\Assembly\standard\ESS\DWG\ESS4TCZ 24VDC.idw