



POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.  
 THE ROUND ALUMINUM ADAPTOR IS ROTATED 180 DEGREES.  
 SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

15	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
12	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
10	2	V-551-1	THERMOPLASTIC ENCAPSULATED COIL 120V 50/60HZ, NASS P/N # 108-030-0455
9	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O'RIDE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	2	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
 PRODUCTS INTERNATIONAL  
 7114 Harry Hines Blvd  
 Dallas, TX 75235

DRAWN: RMckenna DATE: 10/5/2015 CHECKED: KWaite DATE: 10/6/2015  
 SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 10/6/2015

COIL VOLTAGES	
PART NO	REPLACE COIL
ESS4PZ 240/60	V-551-4
ESS4PZ 24VDC	V-551-3
ESS4PZ 12VDC	V-551-2

TITLE:  
**1/2" SUBPLATE, DBL SOL, 2 POS.,  
 FRICTION POS, SOL RTRN, 120/60,  
 EXT PILOT**

PART NO.: **ESS4PZ**

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valve Assembly\Standard\SS\DWG\ESS4PZ.dwg