

PILOT HOLE

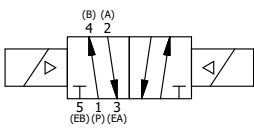
ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

**SECTION A-A**  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE

- NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

12	1	SPK-3	KIT - SUBPLATE MOUNTING, 3/8" SUBPLATE VALVES
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
9	2	V-562	NUT, SOLENOID, SIDE EXHAUST
8	2	V-600-1	COIL - 1/2 NPTF HUB 120V 50/60HZ, NASS P/N 0561 44.1-00/4984
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	BP3-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 3/8" SUBPLATE VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	<p><b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235</p>								
DRAWN: RMckenna	DATE: 4/8/2017	CHECKED: KWaite		DATE: 4/8/2017							
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 4/8/2017								
TITLE: <b>3/8" SUBPLATE, DBL SOL, 2 POS, FRCTN POS, MOLD-OVER, 120/60, LCKNG OVRD, SIDE VENT</b>		PART NO.:	ESS3PJOC								
COIL VOLTAGES <table border="1"> <thead> <tr> <th>PART NO</th> <th>REPLACE COIL</th> </tr> </thead> <tbody> <tr> <td>ESS3PJOC 240/60</td> <td>V-600-4</td> </tr> <tr> <td>ESS3PJOC 24VDC</td> <td>V-600-3</td> </tr> <tr> <td>ESS3PJOC 12VDC</td> <td>V-600-2</td> </tr> </tbody> </table>		PART NO	REPLACE COIL	ESS3PJOC 240/60	V-600-4	ESS3PJOC 24VDC	V-600-3	ESS3PJOC 12VDC	V-600-2	REV.:	
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ESS3PJOC 24VDC	V-600-3										
ESS3PJOC 12VDC	V-600-2										



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT