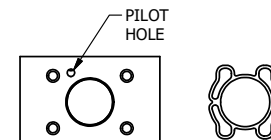
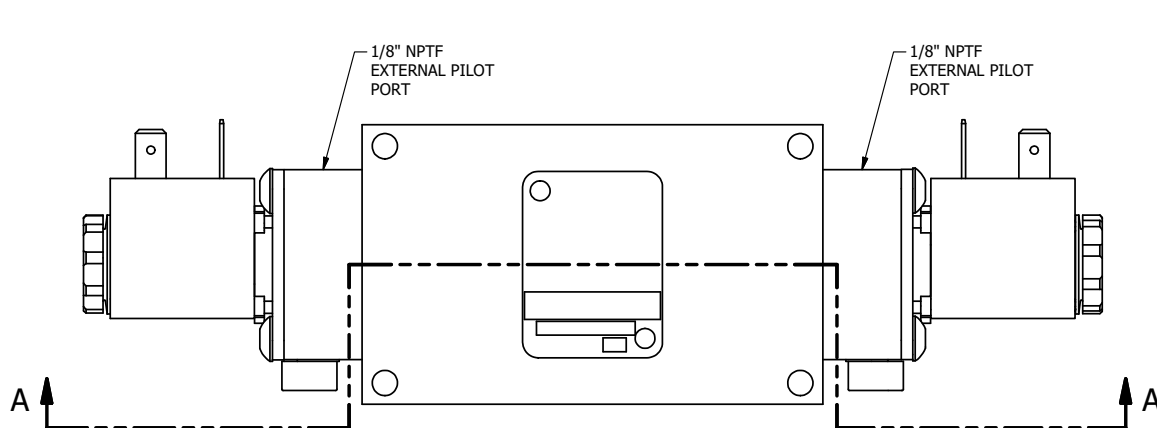


4

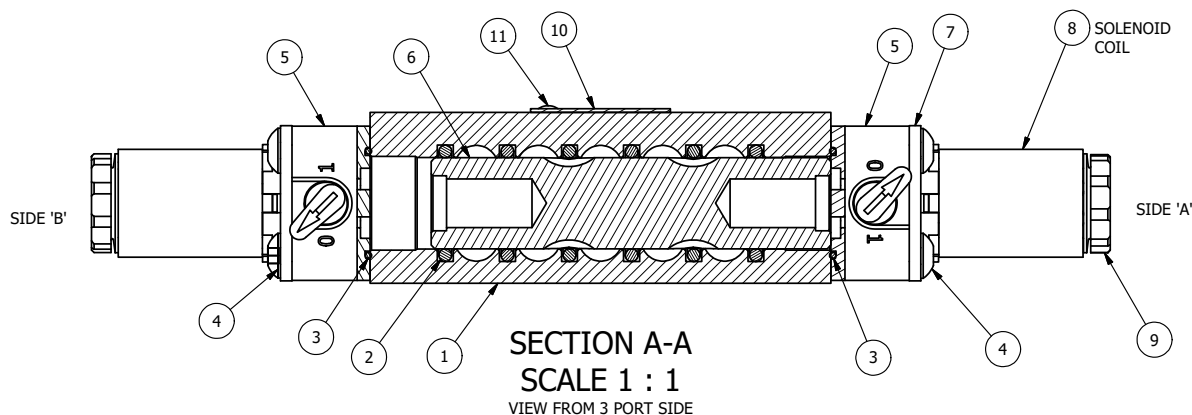
3

2

1



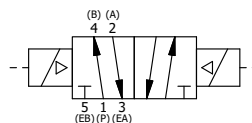
ALIGN PILOT AND SLOT IN ADAPTOR
WITH GASKET IN BETWEEN, BOTH SIDES
(ADAPTOR SHOULD BE INSTALLED AS SHOWN)
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.



11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
10	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RR,D,CR,PP,SR,SS VALVES
9	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
8	2	V-551-1	THERMOPLASTIC ENCAPSULATED COIL 120V 50/60HZ, NASS P/N # 108-030-0455
7	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



COIL VOLTAGES	
PART NO	REPLACE COIL
ESS20Z 12VDC	V-551-2
ESS20Z 24VDC	V-551-3
ESS20Z 240/60	V-551-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL $\pm .01$ 3-PL DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/27/2026	CHECKED: KWalte	DATE: 9/27/2026
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/27/2026
TITLE: 1/4" SIDE PORT, DBL SOL, 2 POS, SOL RTRN, 120/60, LCKNG OVRD, EXT PILOT		PART NO.: ESS20Z	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Product Valves Assembly\Standard\ESS20Z.dwg