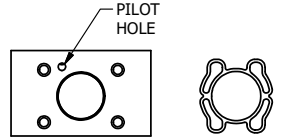


POSITION GASKET AND PEC3-18 ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'B' ONLY)

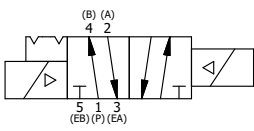


ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
  - 2) LUBRICATE DETENT BALL, SPRING AND STUD.
  - 3) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
15	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
14	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
13	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
12	2	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
11	2	V-600-1	COIL - 1/2 NPTF HUB 120V 50/60HZ, NASS P/N 0561 44.1-00/4984
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
9	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
8	1	PBS3-13-SS	STUD - POS. A & C. DETENT, STAINLESS STEEL, 1/4" & 3/8" VALVE
7	4	V-585	SCREW, 10-24 X 2-1/8, SOCKET BUTTON HEAD
6	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	1	PEC3-18	ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4" & 3/8" VALVES
3	1	BG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A  
SCALE 1 : 1  
VIEW FROM 3 PORT SIDE



COIL VOLTAGES	
PART NO	REPLACE COIL
ESS2JOQ 12VDC	V-600-2
ESS2JOQ 24VDC	V-600-3
ESS2JOQ 240/60	V-600-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<p><b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235</p>
DRAWN: RMckenna	DATE: 6/19/2022	CHECKED: KWaite	DATE: 6/19/2022	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/19/2022	
TITLE: <b>1/4" SIDE PORT, DBL SOL, 2 POS, DETENT, MOLD-OVER, 120/60, LKNG OVRD</b>			PART NO.: <b>ESS2JOQ</b>	REV.: 

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Products\Valves\AssemblyStandards\ESS2JOQ.dwg