



- NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.  
 2) OPEN MUFFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFFLER.  
 3) INSTALL MUFFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.  
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP

11	1	ESS3PXC	3/8" SUBPLATE, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, EXPL PROOF, 120/60, SIDE VENT
10	2	MFC2	ASSEMBLY - MUFFLER FLOW CONTROL, 1/4" NPT
9	3	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
8	2	V-124	O-RING, BUNA-N, 70 DURO, AS-231, (REF 2-5/8 X 2-7/8 X 1/8), 2 POS, 1-1/2" & 2" VALVES
7	2	V-89	O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
6	2	V-231	PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V,FOR EC
5	12	V-143	SCREW, 5/16-18 X 2, SOCKET HEAD CAP
4	2	PEC12E	ENDCAP - PILOT, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
3	1	S12	SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE
2	6	V-123	O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6	BODY, 1 1/2" SIDE PORT, PIGGY BACK
FLG	QTY	PART NO	DESCRIPTION

**SECTION A-A**  
 SCALE 1/2  
 VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES

PART NO	REPLACE WITH
ESS12XC 240/60	ESS3PXC 240/60
ESS12XC 24VDC	ESS3PXC 24VDC
ESS12XC 12VDC	ESS3PXC 12VDC

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°

DRAWN: RMckenna DATE: 3/25/2016  
 SCALE: 1/2 SHEET: 1 OF 1

TITLE:  
**1-1/2" SIDE PORT, DBL SOL, 2 POS,  
 FRICTION POS, SOL RTRN,  
 EXPL PROOF, 120/60, SIDE VENT**

**AAA PRODUCTS INTERNATIONAL**  
 7114 Harry Hines Blvd  
 Dallas, TX 75235

CHECKED: KWaite DATE: 3/25/2016  
 RELEASED: HWomack DATE: 3/25/2016

PART NO.: **ESS12XC**

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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