

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
  - 2) OPEN MUFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFLER.
  - 3) INSTALL MUFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
  - 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

ALIGN END CAP PILOT WITH BODY PILOT HOLE BOTH ENDS

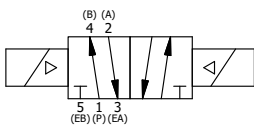
THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
5	V-92	O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE
4	V-35	SCREW, 10-24 X 7/8, SOCKET HEAD CAP

FLG	QTY	PART NO	DESCRIPTION
11	1	ESS3PL	3/8" SUBPLATE, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, 120/60, DUST EXCLDR
10	2	MFC2	ASSEMBLY - MUFLER FLOW CONTROL, 1/4" NPT
9	3	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
8	2	V-124	O-RING, BUNA-N, 70 DURO, AS-231, (REF 2-5/8 X 2-7/8 X 1/8), 2 POS, 1-1/2" & 2" VALVES
7	2	V-89	O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT
6	2	V-231	PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V,FOR EC
5	12	V-143	SCREW, 5/16-18 X 2, SOCKET HEAD CAP
4	2	PEC12E	ENDCAP - PILOT, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES
3	1	S12	SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE
2	6	V-123	O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES
1	1	B12-6	BODY, 1 1/2" SIDE PORT, PIGGY BACK

SECTION A-A  
SCALE 1/2  
VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES	
PART NO	REPLACE WITH
ESS12L 240/60	ESS3PL 240/60
ESS12L 24VDC	ESS3PL 24VDC
ESS12L 12VDC	ESS3PL 12VDC



LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°

**AAA PRODUCTS INTERNATIONAL**  
7114 Harry Hines Blvd  
Dallas, TX 75235

DRAWN: RMckenna DATE: 9/29/2015 CHECKED: KWaite DATE: 9/29/2015  
SCALE: 1/2 SHEET: 1 OF 1 RELEASED: HWomack DATE: 9/29/2015

TITLE: 1-1/2" SIDE PORT, DBL SOL, 2 POS, FRICTION POS, SOL RTRN, 120/60, DUST EXCLDR	PART NO.: ESS12L	REV.:
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THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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