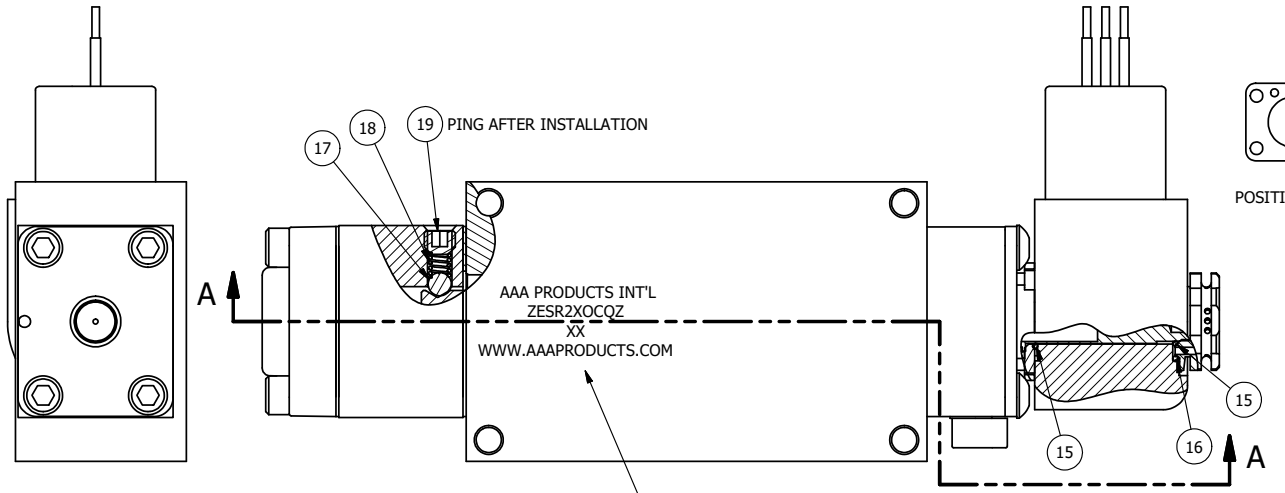
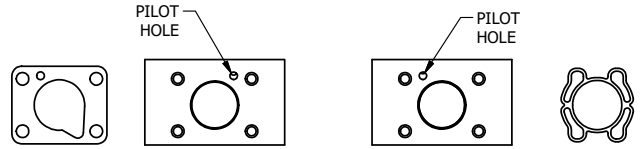
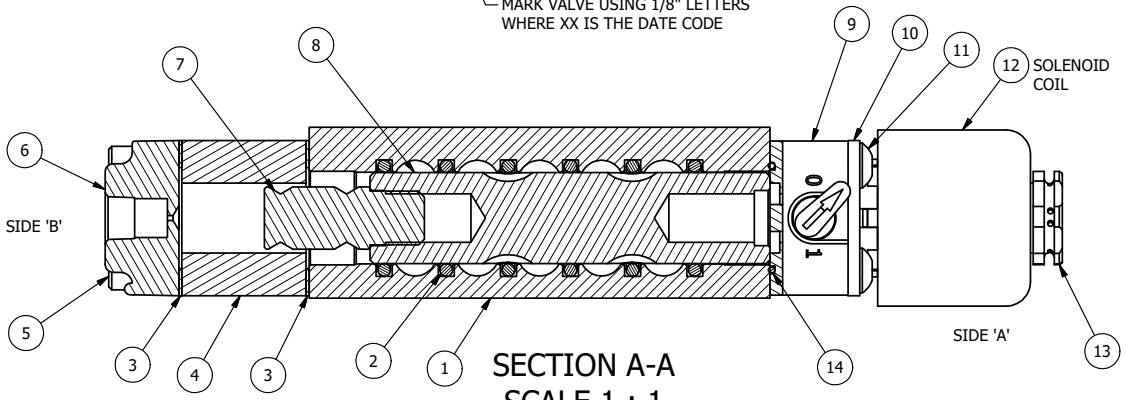




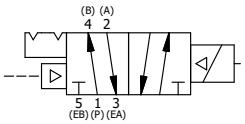
POSITION GASKET TO SEAL PILOT HOLE
SIDE 'B' ONLY.

ALIGN PILOT AND SLOT IN ADAPTOR
WITH GASKET IN BETWEEN SIDE 'A' ONLY
FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR
180 DEGREES. REMOVE 1/8" NPTF PLUG AND
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.



FLG	QTY	PART NO	DESCRIPTION
19	1	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 STAINLESS
18	1	DS3-1	SPRING, DETENT, STAINLESS, 1/4" & 3/8" VALVE. LEE SPRING # LC 029B 0 S.
17	1	V-14	BALL, 3/16 DIA, GRADE 25, CHROME STEEL
16	1	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
15	2	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
14	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
13	1	V-562	NUT, SOLENOID, SIDE EXHAUST
12	1	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
11	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 STAINLESS
10	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
9	1	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
8	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
7	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE
6	1	PEC3-11	END CAP, PILOT, STAINLESS STEEL, 1/4" & 3/8" VALVE
5	4	V-614-SS	SCREW, 10-24 X 1-3/4, SOCKET HEAD CAP, 18-8 STAINLESS
4	1	PEC3-18-Z	END CAP, SPACER, DETENT, SOLENOID, 360 BRASS, 1/4" & 3/8" VALVES
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" SIDE PORT VALVE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.
3) LUBRICATE DETENT BALL, SPRING AND STUD.



COIL VOLTAGES	
PART NO	REPLACE COIL
ZESR2XOCQZ 12VDC	V-593-2
ZESR2XOCQZ 24VDC	V-593-3
ZESR2XOCQZ 240/60	V-593-4

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	AAA PRODUCTS INTERNATIONAL	**AAA PRODUCTS INTERNATIONAL** **7114 Harry Hines Blvd** **Dallas, TX 75235**
DRAWN: RMcKenna	DATE: 9/26/2026	CHECKED: KWaite	DATE: 9/26/2026
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/26/2026

TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, PILOT RTRN, EXPL PROOF, 120/60, L-OVRD,S-VENT, DTNT, EXT PLT, BR&SS

PART NO.: ZESR2XOCQZ

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Product\Valves\Assembly\standard\ESR\DWG\ZESR2XOCQZ.idw