

PILOT HOLE PILOT HOLE

POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8\" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8\" NPTF PILOT PORT IN ADAPTOR.

AAA PRODUCTS INT'L
ZESR2XO
XX
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MARK VALVE USING 1/8\" LETTERS WHERE XX IS THE DATE CODE

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

- NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

15	1	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
14	2	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
13	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4\" & 3/8\" VALVES
12	1	V-19-SS	PLUG, SOCKET PIPE 1/8\"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
11	1	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
10	1	V-593-1	COIL - 120VAC EXP PROOF, 1/2\" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
9	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
8	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	1	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
6	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4\" & 3/8\" VALVE
5	1	PEC3-11	END CAP, PILOT, STAINLESS STEEL, 1/4\" & 3/8\" VALVE
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	1	ECG3	GASKET - END CAP, 1/4\" & 3/8\" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4\" & 3/8\" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4\" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

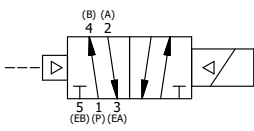
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMckenna DATE: 1/19/2016 CHECKED: KWaite DATE: 1/19/2016
SCALE: 1 : 1 SHEET: 1 OF 1 RELEASED: HWomack DATE: 1/19/2016

COIL VOLTAGES

PART NO	REPLACE COIL
ZESR2XO 240/60	V-593-4
ZESR2XO 24VDC	V-593-3
ZESR2XO 12VDC	V-593-2



TITLE: 1/4\" SIDE PORT, SNGL SOL, 2 POS, FRICTION POS, PILOT RTRN, BRASS & SS, EXPL PROOF, 120/60, LCKNG OVRD

PART NO.: ZESR2XO REV.:

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