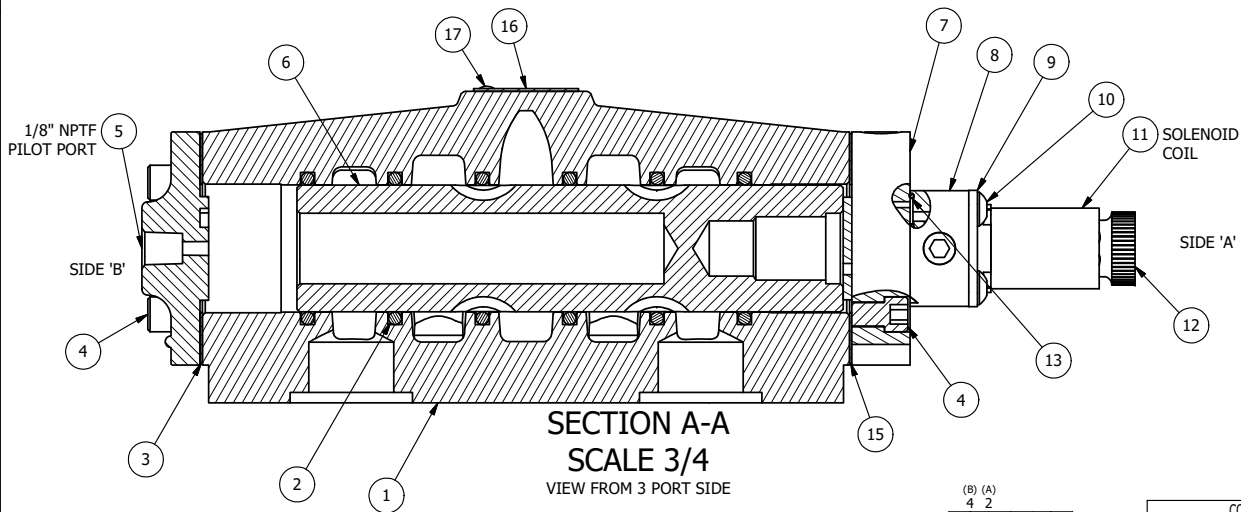


POSITION GASKET TO SEAL UPPER PILOT HOLE, AND OPENING LOWER PILOT INTO END OF VALVE. SIDE 'B' ONLY.

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



18	1	SPK-8	KIT - SUBPLATE MOUNT, 1" SUBPLATE VALVES
17	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
16	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
15	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
14	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
13	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
12	1	V-567W	E SERIES SINTERED BRONZE MUFFLER, DUST EXCLUDER, V-613 LOCK WASHER
11	1	V-551-1	THERMOPLASTIC ENCAPSULATED COIL 120V 50/60HZ, NASS P/N # 108-030-0455
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-550-1	SOL OPER, END MOUNT, NON-LOCKING ORIDE
7	1	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-4	BODY, 1" SUBPLATE, UPPER & LOWER PILOT
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

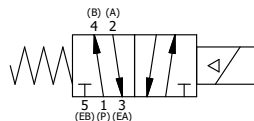
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 9/29/2015
SCALE: 1 : 1 SHEET: 1 OF 1

CHECKED: KWaite DATE: 9/29/2015
RELEASED: HWomack DATE: 9/29/2015

COIL VOLTAGES	
PART NO	REPLACE COIL
ESR8PL 240/60	V-551-4
ESR8PL 24VDC	V-551-3
ESR8PL 12VDC	V-551-2



TITLE:
**1" SUBPLATE, SNGL SOL, 2 POS,
FRICTION POS, PILOT RTRN, 120/60,
DUST EXCLDR**

PART NO.:
ESR8PL

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT