

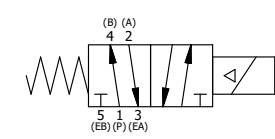
POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY

ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 180 DEGREES. REMOVE 1/8\"/>

- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

FLG	QTY	PART NO	DESCRIPTION
16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
14	1	V-19	PLUG, SOCKET PIPE 1/8\"/>
13	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4\"/>
12	1	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
11	1	V-603-1	COIL HI-TEMP. 8-30T 120/60. NASS # 0558 55.1-00/7121.
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O/RIDE
7	1	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2\", 3/4\"/>
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4\"/>
5	1	PEC48	END CAP, PILOT, 300 AL, 1/2\", 3/4\"/>
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2\", 3/4\"/>
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4\"/>
1	1	B8-1	BODY, 1\"/>
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE



COIL VOLTAGES	
PART NO	REPLACE COIL
ESR8H 12VDC	V-603-2

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 3/23/2015	CHECKED: KWaite	DATE: 6/1/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/1/2015	
TITLE: 1\"/> 			PART NO.: ESR8H	REV.:

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