



POSITION ECG48-1 GASKET TO SEAL UPPER PILOT HOLE, AND OPENING LOWER PILOT INTO END OF VALVE. SIDE 'B' ONLY.

POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES. THE ROUND ALUMINUM ADAPTOR IS ROTATED 180 DEGREES. SUPPLY 50-150 PSI TO 1/8\"/>

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

17	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
15	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
14	1	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
13	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
12	1	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
11	1	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-550-1	SOL OPER, END MOUNT, NON-LOCKING O/RIDE
7	1	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	1	ECG48-1	GASKET - END CAP, LOWER PILOT, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUNA-N, 70 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	BP4-4	BODY, 1/2" SUBPLATE, LOWER & UPPER PILOT
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

COIL VOLTAGES	
PART NO	REPLACE COIL
ESR4PXZ 240/60	V-593-4
ESR4PXZ 24VDC	V-593-3
ESR4PXZ 12VDC	V-593-2

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

AAA PRODUCTS INTERNATIONAL
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 7114 Harry Hines Blvd
 Dallas, TX 75235

DRAWN: RMckenna	DATE: 6/3/2016	CHECKED: KWaite	DATE: 6/3/2016
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/3/2016
TITLE: 1/2" SUBPLATE, SNGL SOL, 2 POS., FRICTION POS, PILOT RTRN, EXPL PROOF, 120/60, EXT PILOT		PART NO.:	REV.:
		ESR4PXZ	

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