



- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING.
 2) OPEN MUFLER 2 TURNS FROM CLOSED POSITION. TIGHTEN LOCK NUT ON MUFLER.
 3) INSTALL MUFLER WITH MAGNALUBE-G GREASE 1 TO 1-1/2 TURNS FROM HAND TIGHT INTO BODY.
 4) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE TOP CONTROL VALVE WITH VALVE LISTED IN TABLE BELOW.

THE FOLLOWING PARTS ARE INCLUDED WITH THE SUBPLATE VALVE AND ARE USED TO ASSEMBLE.

| QTY | PART NO | DESCRIPTION | |
|-----|---------|---|-------------|
| 5 | V-92 | O-RING, BUNA-N, 70 DURO, AS-014, (REF 1/2 X 5/8 X 1/16), 3/8" SUBPLATE | |
| 4 | V-35 | SCREW, 10-24 X 7/8, SOCKET HEAD CAP | |
| 2 | V-93 | O-RING, BUNA-N, 70 DURO, AS-008, (REF 3/16 X 5/16 X 1/16), 3/8" SUBPLATE PILOT | |
| 12 | 1 | SPK-16 KIT - SUBPLATE MOUNT, 2" SUBPLATE VALVES | |
| 11 | 1 | ESR3PXO 3/8" SUBPLATE, SNGL SOL, 2 POS, FRCTN POS, PILOT RTRN, EXPL PROOF, 120/60, LCKNG OVRD | |
| 10 | 2 | MFC2 ASSEMBLY - MUFLER FLOW CONTROL, 1/4" NPT | |
| 9 | 3 | V-337 PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG | |
| 8 | 2 | V-124 O-RING, BUNA-N, 70 DURO, AS-231, (REF 2-5/8 X 2-7/8 X 1/8), 2 POS, 1-1/2" & 2" VALVES | |
| 7 | 2 | V-89 O-RING, BUNA-N, 70 DURO, AS-110, (REF 3/8 X 9/16 X 3/32), 1" & 2" SUBPLATE PILOT | |
| 6 | 2 | V-231 PLUG, SOCKET PRESSURE 1/16-27X 7/8 TAPER FOR 122V,192V, FOR EC | |
| 5 | 12 | V-143 SCREW, 5/16-18 X 2, SOCKET HEAD CAP | |
| 4 | 2 | PEC12E ENDCAP - PILOT, SOLID, 6061-T6 AL, 1-1/2" & 2" VALVES | |
| 3 | 1 | S12 SPOOL - STANDARD, 2 POS - 3 POS CLOSED CTR, 1 1/2" & 2" VALVE | |
| 2 | 6 | V-123 O-RING, BUNA-N, 70 DURO, AS-331, (REF 2-1/4 X 2-5/8 X 3/16), 1-1/2" & 2" VALVES | |
| 1 | 1 | BP16-6 BODY, 2" SUBPLATE, PIGGY BACK | |
| FLG | QTY | PART NO | DESCRIPTION |

SECTION A-A
 SCALE 1/2
 VIEW FROM 3 PORT SIDE

CONTROL VALVE VOLTAGES

| PART NO | REPLACE WITH |
|-----------------|----------------|
| ESR16PXO 240/60 | ESR3PXO 240/60 |
| ESR16PXO 24VDC | ESR3PXO 24VDC |
| ESR16PXO 12VDC | ESR3PXO 12VDC |

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°

DRAWN: RMckenna DATE: 1/19/2016
 SCALE: 1/2 SHEET: 1 OF 1

TITLE:
2" SUBPLATE, SNGL SOL, 2 POS, FRICTION POS, SPRING RTRN, EXPL PROOF, 120/60, LCKNG OVRD

AAA PRODUCTS INTERNATIONAL
 7114 Harry Hines Blvd
 Dallas, TX 75235

CHECKED: KWaite DATE: 1/19/2016
 RELEASED: HWomack DATE: 1/19/2016

PART NO.: **ESR16PXO**

REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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