

PILOT HOLE

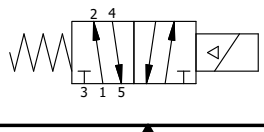
PILOT HOLE

POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' ONLY.

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

19	1	ZNSPK-2	KIT - SUBPLATE MOUNTING, BRASS NAMUR, (2 EA V-618-SS SCREW, 2 EA V-565 O-RING)
16	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
15	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
14	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
13	1	V-19-SS	PLUG, SOCKET PIPE 1/8"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
12	1	V-567W	E SERIES SINTERED BRONZE MUFFLER, DUST EXCLUDER, V-613 LOCK WASHER
11	1	V-603-1	COIL HI-TEMP. 8-30T 120/60. NASS # 0558 55.1-00/7121.
10	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	Z2-11	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" NAMUR
FLG	QTY	PART NO	DESCRIPTION

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



OPERATOR VOLTAGES	
PART NO	REPLACE COIL
ZNSO2HOL 12VDC	V-603-2

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 2/11/2018	CHECKED: KWaite	DATE: 2/11/2018	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 2/11/2018	
TITLE: 1/4" NAMUR, SNGL SOL, 2 POS, SPR RTRN, BR & SS, HIGH TEMP COIL, 120/60, LCKNG OVRD, DUST EXCLDR			PART NO.: ZNSO2HOL	REV.:

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