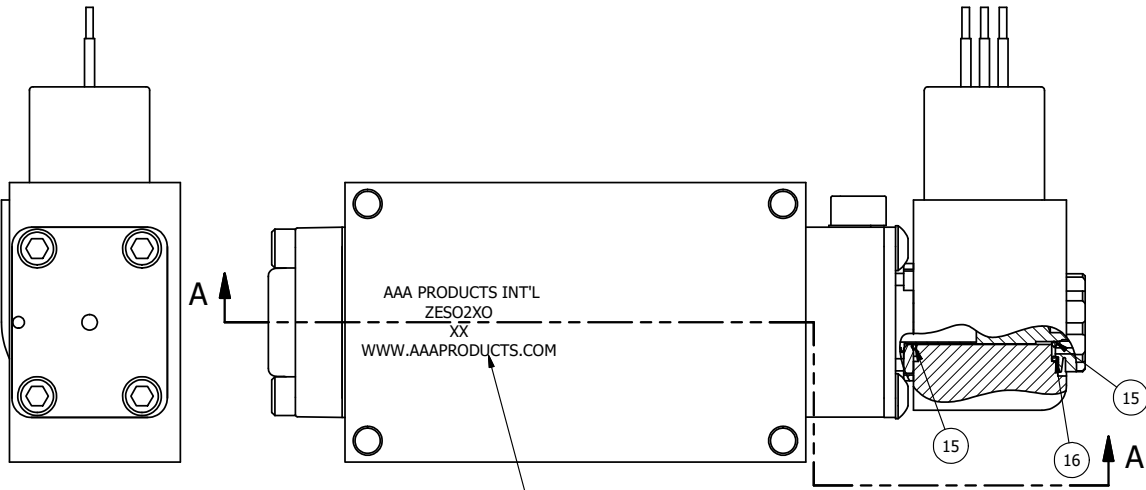


4 | 3 | 2 | 1

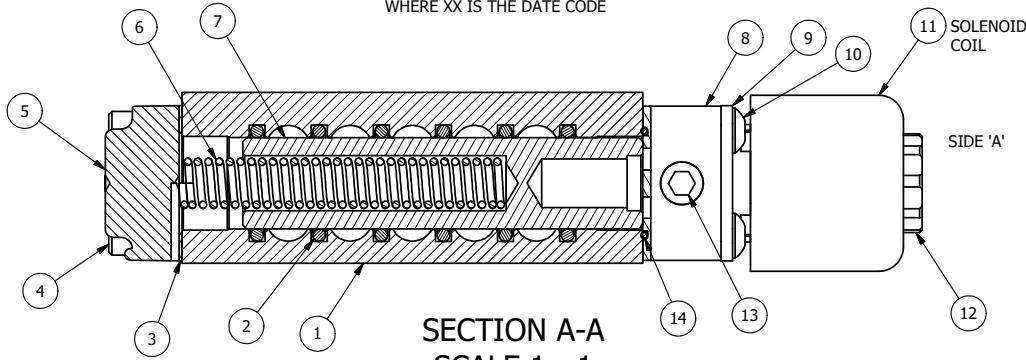


PILOT HOLE

POSITION GASKET TO SEAL PILOT HOLE SIDE 'B' ONLY.

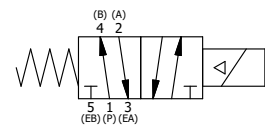
ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE



16	1	V-607	O-RING, VITON, 75 DURO, 14MM X 1MM, IP67 NUT SEAL
15	2	V-606	O-RING, VITON, 75 DURO, 8MM X 1MM, IP67 STEM SEAL
14	1	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
13	1	V-19-SS	PLUG, SOCKET PIPE 1/8"-27 NPT, 7/8 TAPER, PLAIN, FLUSH SEAL, STAINLESS STEEL
12	1	V-556	NUT, SOLENOID, TOP EXHAUST, KNURLED
11	1	V-593-1	COIL - 120VAC EXP PROOF, 1/2" NPTF STAINLESS CONNECTION, NASS #0568 05.1-00/6874
10	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
9	1	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	1	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
5	1	SEC3-3	END CAP, VENTED, STAINLESS STEEL, 1/4" & 3/8" VALVES
4	4	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	ZB2-1	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.



COIL VOLTAGES	
PART NO	REPLACE COIL
ZESO2XO 240/60	V-593-4
ZESO2XO 24VDC	V-593-3
ZESO2XO 12VDC	V-593-2

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
	3-PL DECIMAL ± .005		
	FRACTIONAL ± 1/64		
	ANGULAR ± 1/2°		
DRAWN: RMckenna	DATE: 12/6/2015	CHECKED: KWaite	DATE: 12/6/2015
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 12/6/2015
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, BRASS & STAINLESS, EXPL PROOF, 120/60, LCKNG OVRD		PART NO.: ZESO2XO	REV.:

4 | 3 | 2 | 1

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT