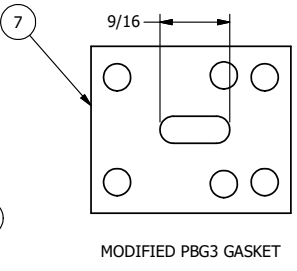
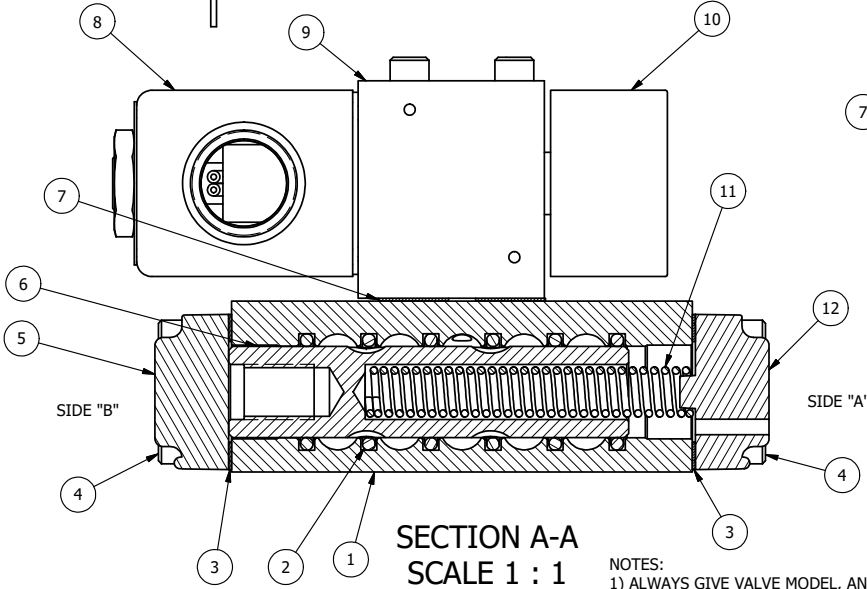
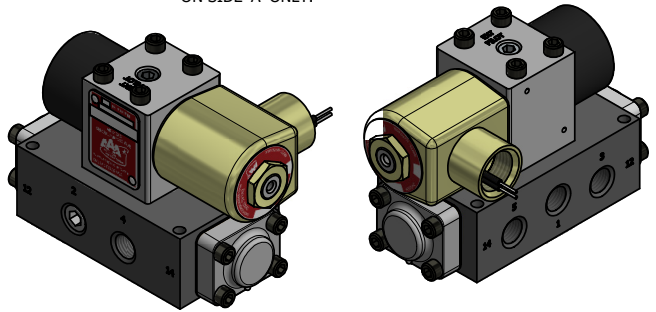


ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'B' ONLY.

POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'A' ONLY.



- NOTES:
- 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
 - 2) SEE DRAWING AY-38ED FOR SOLENOID ASSEMBLY.
 - 3) PLUG PORT 2 (A) ON VALVE WITH V-337 PIPE PLUG.
 - 4) MODIFY GASKET AS SHOWN.

FLG	QTY	PART NO	DESCRIPTION
17	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
16	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
15	1	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
14	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
13	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
12	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
11	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
10	1	9-H-75	GAUGE, AIR, 1/8-27 NPT 0-160.
9	1	9-H-158	ADAPTOR, AIR CHUCK, PIGGY BACK SOL, HANDY THREAD
8	1	AY-38-8	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 24VDC
7	1	PBG3	GASKET - PIGGY BACK, DOUBLE SOLENOID, 1/4" & 3/8" VALVE
6	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
5	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<p>AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235</p>
DRAWN: RMckenna	DATE: 8/4/1995	CHECKED: KWaite	DATE: 1/30/1996	
SCALE: 1:1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/30/1996	
TITLE: AIR CHUCK VALVE, 24 VDC, H-193 AND PRIOR, HANDY THREAD (WAS 268V)			PART NO.: 9-H-102	REV.: A

A	NO.	DATE	REVISION
	1	8/4/1995	REDRAWN AND CONV TO CAD

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventory Files\Internal Drawings\Valve Assemblies\9-H-102.dwg