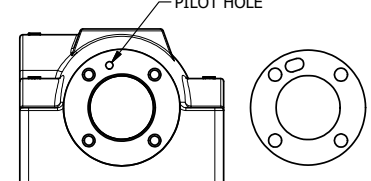


POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, SIDE 'B' ONLY



ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 90 OR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-160 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW.

FLG	QTY	PART NO	DESCRIPTION
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
11	1	V-19	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG W/LOCTITE RED VIBRA-SEAL
10	4	V-47	SCREW, 1/4-20 X 1, SOCKET HEAD CAP
9	1	AY-38X-8	CLASSIC SOLENOID - EXPLOSION PROOF, 24VDC, 68/60VAC, 78/50VAC
8	1	SSA48	ADAPTOR, SOLENOID, 1/2", 3/4" & 1" VALVE
7	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
6	1	CS8	SPRING - RETURN, 3/4" & 1" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	4	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 10/29/2024	CHECKED: KWaite	DATE: 10/29/2024
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/29/2024
TITLE: 3/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, EXPL PROOF, 24VDC, COILS 3 PORT SIDE		PART NO.:	REV.:
		893V	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\product\Valves\Assembly\Casesec\3/4Side\DWG\893V.dwg