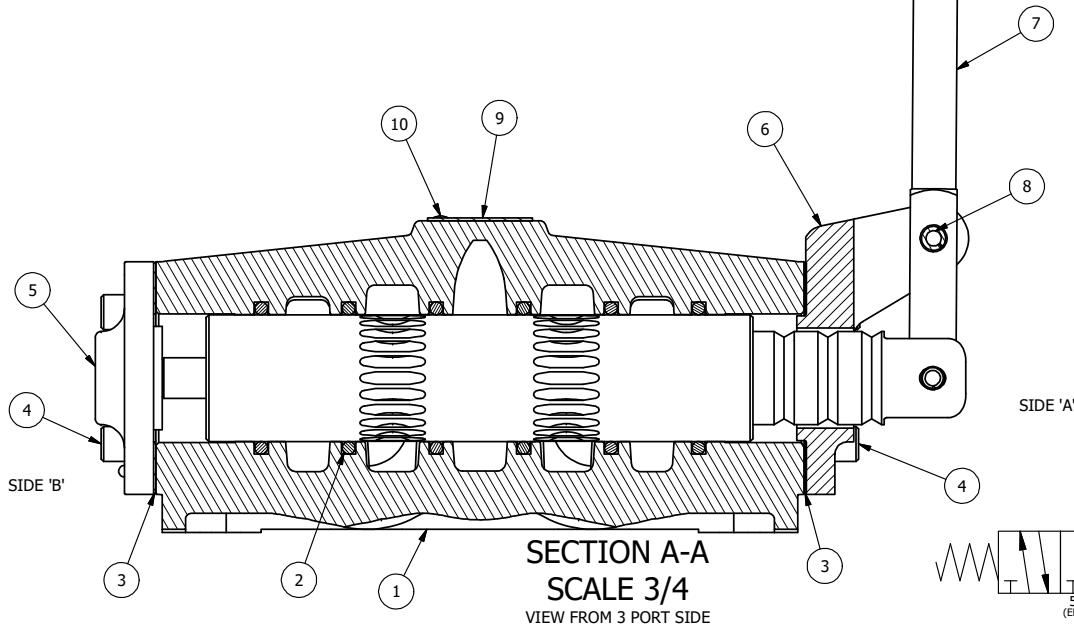


POSITION GASKET ON END OF VALVE SO
GASKET COVERS PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

- NOTES:
 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
 2) STANDARD TESTING ON ALL PORTS.
 3) 100 PSI TESTING ON PORT 5.
 4) 60 PSI TESTING ON PORT 3.



SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE

FLG	QTY	PART NO	DESCRIPTION
10	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
9	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
8	1	V-70	PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES
7	1	HL8-9	HAND LEVER ASSEMBLY, 3/4" & 1" VALVE
6	1	FE8	END CAP, HAND & FOOT, STEEL, NICKEL PLATE, 3/4" & 1" VALVES
5	1	AY-HY8	ASSY - SPR CTR, CLSD CTR SPL, LEVER OR TREDAL, 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	B6-1	BODY, 3/4" SIDE PORT, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 8/5/2019	CHECKED: KWaite	
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 8/5/2019
TITLE: 3/4" SIDE PORT, LEVER, 3 POS, SPR CTR, LEVER SHFT, CLSD CTR SPL, 5-WAY SERVICE			PART NO.: 832VY

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventor Files\Internal Drawings\Valves\Assembly\Level\Special\832VY.dwg