



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, BOTH ENDS (SIDE 'A' SHOWN)

FLG	QTY	PART NO	DESCRIPTION
15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
13	1	V-175	KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK
12	1	V-315	PIN - PIN LOCK, STEEL, 1/4" & 3/8" VALVE
11	1	BBS-1	SPRING - BUTTON BLEEDER, 1/8" NPTF
10	1	V-71	KNOB, BLACK, PALM, (BRASS 5/16-18 INSERT), 1-13/16 DIA X 1-3/8" HEIGHT
9	1	PBS3-2PL	STUD - PALM, PINLOCK, POS. A & C, STAINLESS, 1/4" & 3/8" VALVE
8	1	PEC3-2PLL	END CAP, PALM, PIN LOCK, LEFT, 380 AL, 1/4" & 3/8" VALVE
7	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	PBS3-433V	STUD - REAR LOCKOUT, POS. C, STAINLESS, 1/4" & 3/8" VALVE
5	1	PEC3-2LO	END CAP, PALM, LOCK OUT, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B3-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 3/8" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE PINLOCK AND SPRING.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 7/3/2019	CHECKED: KWhite	DATE: 7/3/2019	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 7/3/2019	
TITLE: 3/8" SIDE PORT, PALM, 2 POS, FRICTION POS, PULL RTRN, PINLOCK A & C, REAR LOCKOUT C			PART NO.: 831V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventor Files\Internal Drawings\Valves Assembly\Palm\Special\831V.dwg