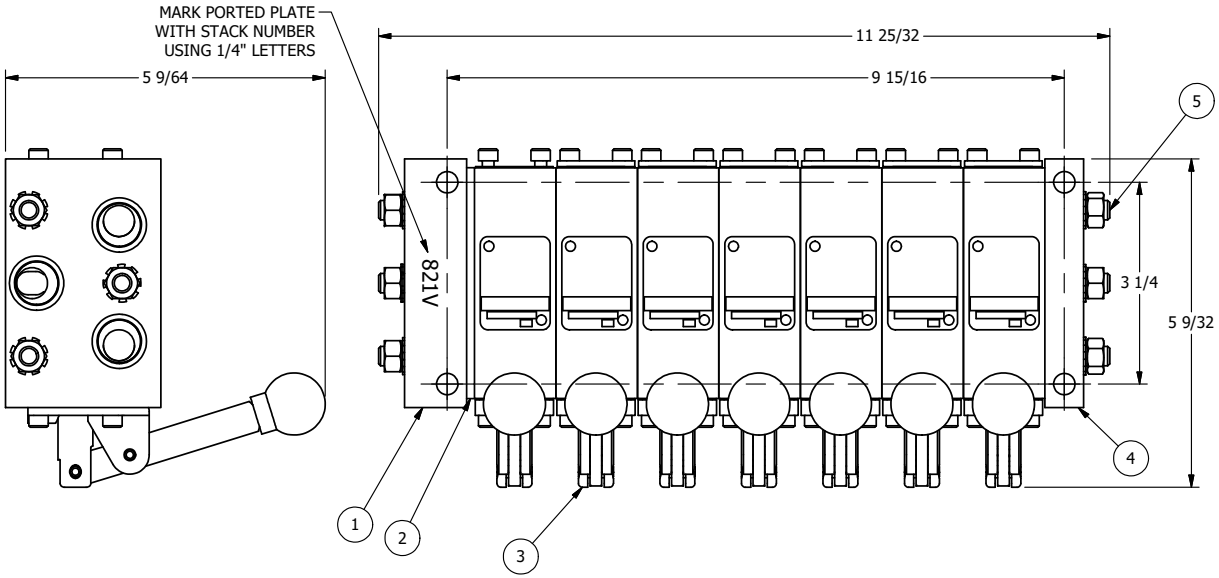

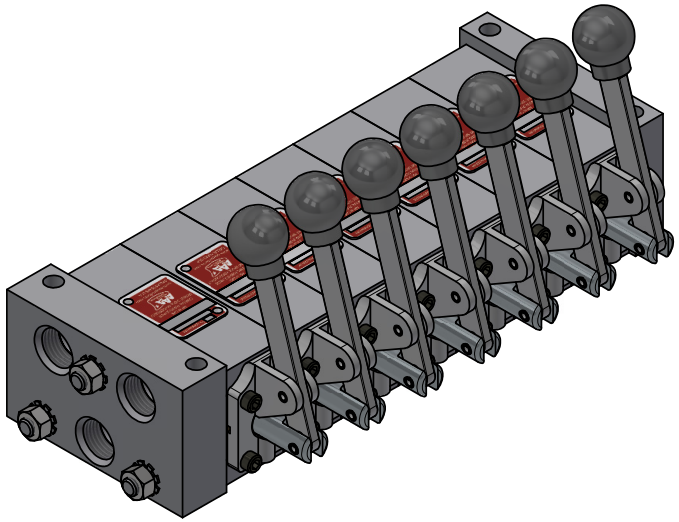

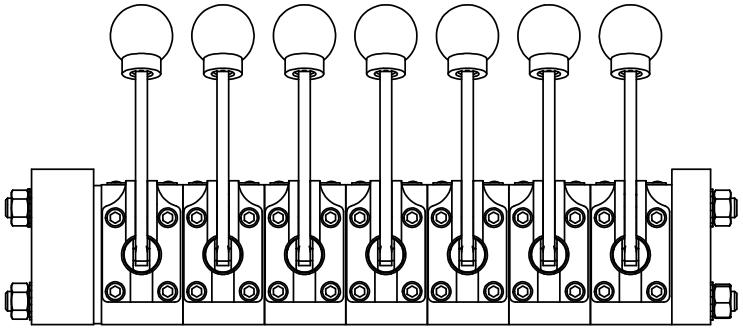

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) CUT TIE RODS TO 11 25/32.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.		
QTY	PART NO	DESCRIPTION
27	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

FLG	QTY	PART NO	DESCRIPTION
5	1	TRK-18-SS	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
4	1	BEP-4	PLATE, BLIND END, 1/4" & 3/8" STACK VALVE
3	7	BHE3	3/8" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	1	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE

NO.	DATE	REVISION
A	11/6/2018	INCR VALVE COUNT TO 7.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna DATE: 10/31/2018
CHECKED: KWaite DATE: 10/31/2018
SCALE: 1 / 2 SHEET: 1 OF 1
RELEASED: HWomack DATE: 10/31/2018

TITLE: ASSY - 7x BHE3, SNGL PORT, 3/8" STACK VALVE

PART NO.: 821V

REV.: A

D:\Engineering\Product\Valves\Assembly\Stack\DWG\821V.dw

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT