



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) CUT TIE RODS TO 7 27/32.

| THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE. | | |
|---|---------|---|
| QTY | PART NO | DESCRIPTION |
| 18 | V-110 | O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK |

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|-----|-----|----------|---|
| 8 | 1 | TRK-18 | TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE |
| 7 | 1 | BEP-4 | PLATE, BLIND END, 1/4" & 3/8" STACK VALVE |
| 6 | 1 | BHE2BR30 | 1/4" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN, BENT LVR RT 30DEG |
| 5 | 1 | BHE2BR15 | 1/4" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN, BENT LVR RT 15DEG |
| 4 | 1 | BHE2BL15 | 1/4" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN, BENT LVR LFT 15DEG |
| 3 | 1 | BHE2BL30 | 1/4" STACK, LEVER, 2 POS, FRICTION POS, LEVER RTRN, BENT LVR LFT 30DEG |
| 2 | 1 | BOS-4 | SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE |
| 1 | 1 | PEP-4 | PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE |
| FLG | QTY | PART NO | DESCRIPTION |

LIMITS ON DIMENSIONS
 UNLESS
 OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°



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|---|-----------------|-------------------|-----------------|
| DRAWN: RMckenna | DATE: 2/22/2016 | CHECKED: KWaite | DATE: 2/22/2016 |
| SCALE: 1 / 2 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 2/22/2016 |
| TITLE: ASSY, 4 STATION, SNGL PORTED, BHE2 VALVES, BENT HANDLES, 1/4" STACK VALVE | | PART NO.: | REV.: |
| | | 784V | |

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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