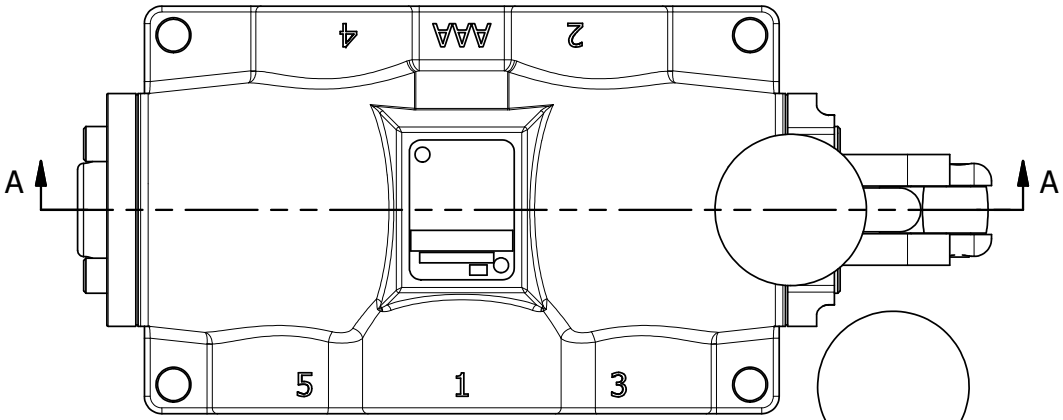
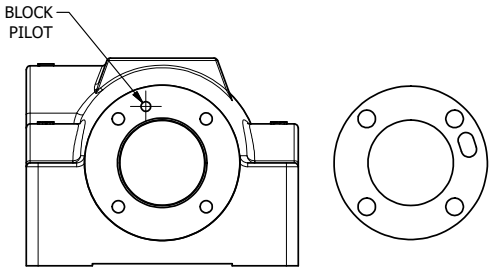
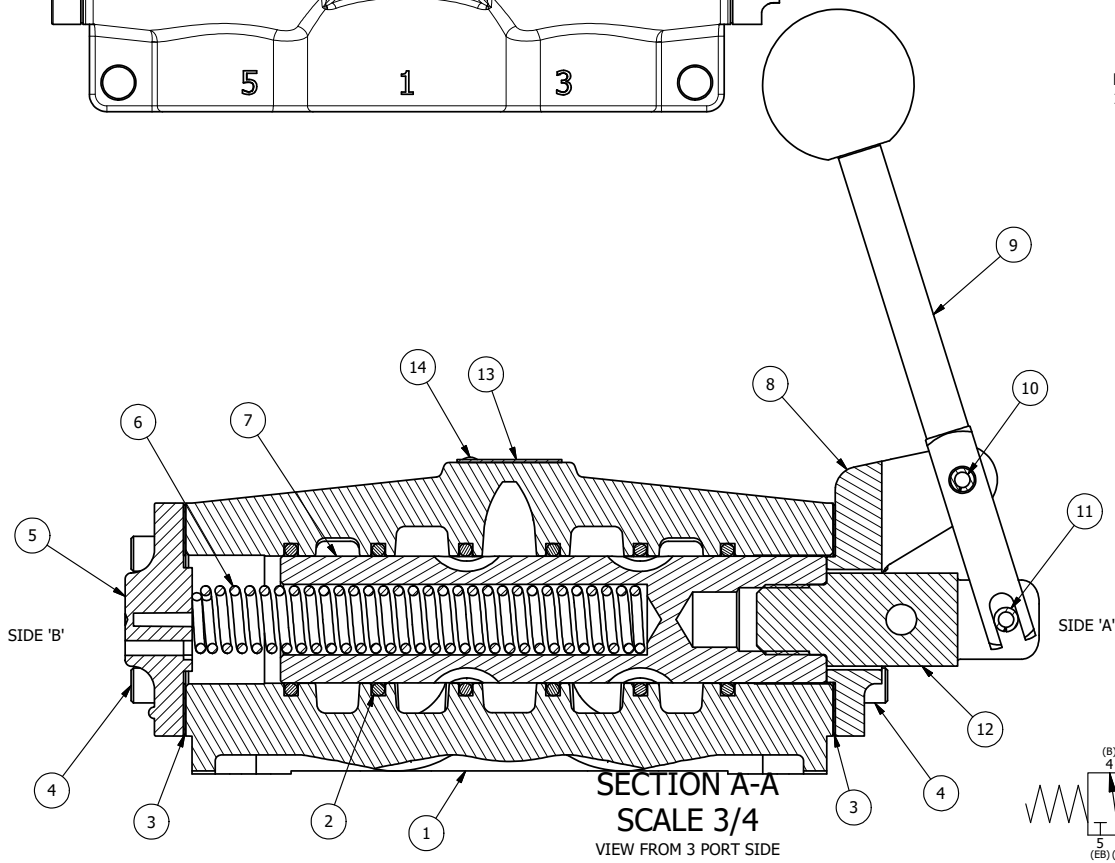


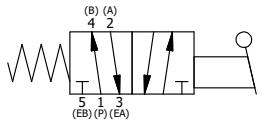


POSITION GASKET ON END OF VALVE SO
GASKET COVERES PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



SECTION A-A
SCALE 3/4
VIEW FROM 3 PORT SIDE



14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
13	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
12	1	SC8-LOC	CLEVIS - NO DETENTS, LOCKOUT POS. C, 3/4" & 1" VALVE
11	1	V-51-SS	PIN, ROLL 1/4 X 1 FOR 3/4 & 1" HAND FOOT & CAM VALVES, STAINLESS STEEL
10	1	V-70	PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES
9	1	HL8-9	HAND LEVER ASSEMBLY, 3/4" & 1" VALVE
8	1	FE8	END CAP, HAND & FOOT, STEEL, NICKEL PLATE, 3/4" & 1" VALVES
7	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
6	1	CS8	SPRING - RETURN, 3/4" & 1" VALVES
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, 1 3/8 X 1 5/8 X 1/8, BUNA-N, N100/70, 70D, AS568A-220, 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2'	AAA PRODUCTS INTERNATIONAL	**AAA PRODUCTS INTERNATIONAL** **7114 Harry Hines Blvd** **Dallas, TX 75235**
DRAWN: RMcKenna	DATE: 9/11/2015	CHECKED: KWaite	DATE: 9/11/2015
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/11/2015
TITLE: 1" SIDE PORT, LEVER, 2 POS, SPRING RTRN, LOCKOUT C		PART NO.: 778V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventor Files\Internal Drawings\Valves\Assembly\Lever\Special\778V.idw