



NOTES:  
1) CUT TIE RODS TO 10 15/32.

MARK PORTED PLATE WITH STACK NUMBER USING 1/4" LETTERS

1/2" NPTF EXHAUST PORT 2-PLACES

1/2" NPTF SUPPLY PORT

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
27	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

9	1	TRK-18	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
8	1	BEP-4	PLATE, BLIND END, 1/4" & 3/8" STACK VALVE
7	1	BHY3BR	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER RIGHT
6	1	BHY3	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL
5	1	BHY3BL	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER LEFT
4	2	BKD3Q	3/8" STACK, PALM, 2 POS, DETENT, PULL RTRN
3	1	BHO3	3/8" STACK, LEVER, 2 POS, SPRING RTRN
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	1	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED  
2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 10/7/2014	CHECKED: KWaite	DATE: 10/7/2014
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/7/2014
TITLE: ASSY, STACK VALVE, 6 STATION, BHO3, BKD3Q, BHY3x3, BKD3Q		PART NO.:	REV.:
		748V	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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