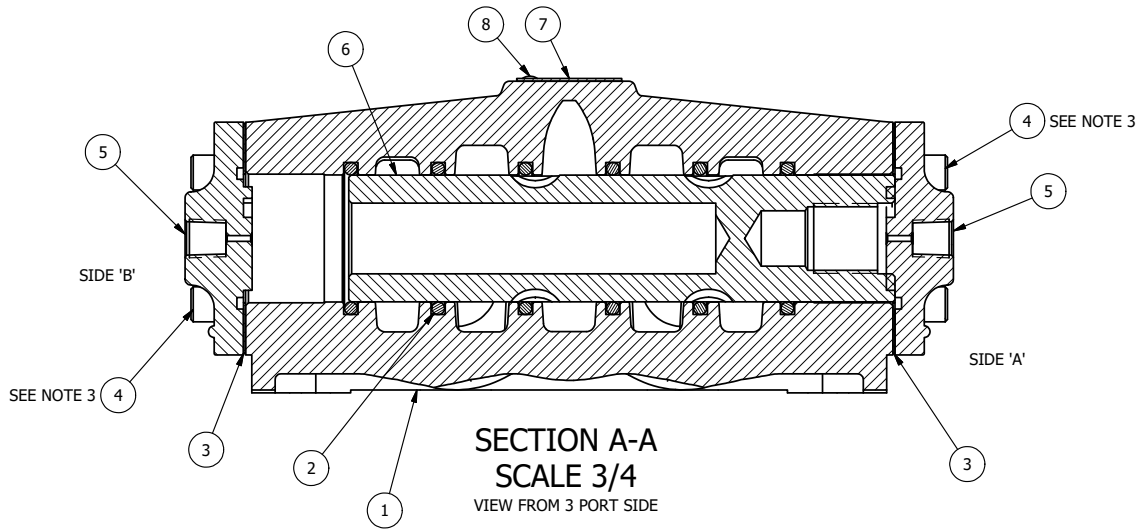


POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOT HOLE, BOTH SIDES (SIDE 'A' SHOWN)

NOTES:

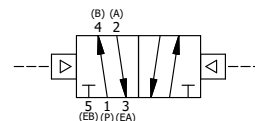
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) PLUG UPPER PILOTS USING V-31-SS (V-31 ALTERNATE IS EXCEPTABLE).
- 3) INSTALL ALL FASTENERS USING BLUE LOCTITE (#242) UNLESS INDICATED.



FLG	QTY	PART NO	DESCRIPTION
9	2	V-31-SS	10-24 X 1/4" SOCKET SET SCREW CUP POINT. 18-8 STAINLESS STEEL.
8	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
7	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	2	PEC48-SS	END CAP, PILOT, 303 STAINLESS, 1/2", 3/4" & 1" VALVES
4	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-88	O-RING, 1 3/8 X 1 5/8 X 1/8 VITON 70 D. SPOOL SEAL FOR 1"
1	1	B6-746V	BODY, 3/4" SIDE PORT, UPPER PILOTS PLUGGED, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 8/12/2014			
SCALE: 3/4		SHEET: 1 OF 1		CHECKED: KWaite DATE: 5/27/2015	
TITLE: 3/4" SIDE PORT, DBL PILOT, 2 POS, FRICTION POS, PILOT RTRN, SS ENDCAPS, VITON O-RINGS				PART NO.: 746V	REV.: B

NO.	DATE	REVISION
B	12/21/2016	CHANGED BODY O-RINGS TO VITON FROM BUJNA-N.
A	2/15/2015	CHANGED ENDCAP FROM A PLUGGED VENTED ENDCAP TO A SOLID ENDCAP DRILLED AND TAPPED.



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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