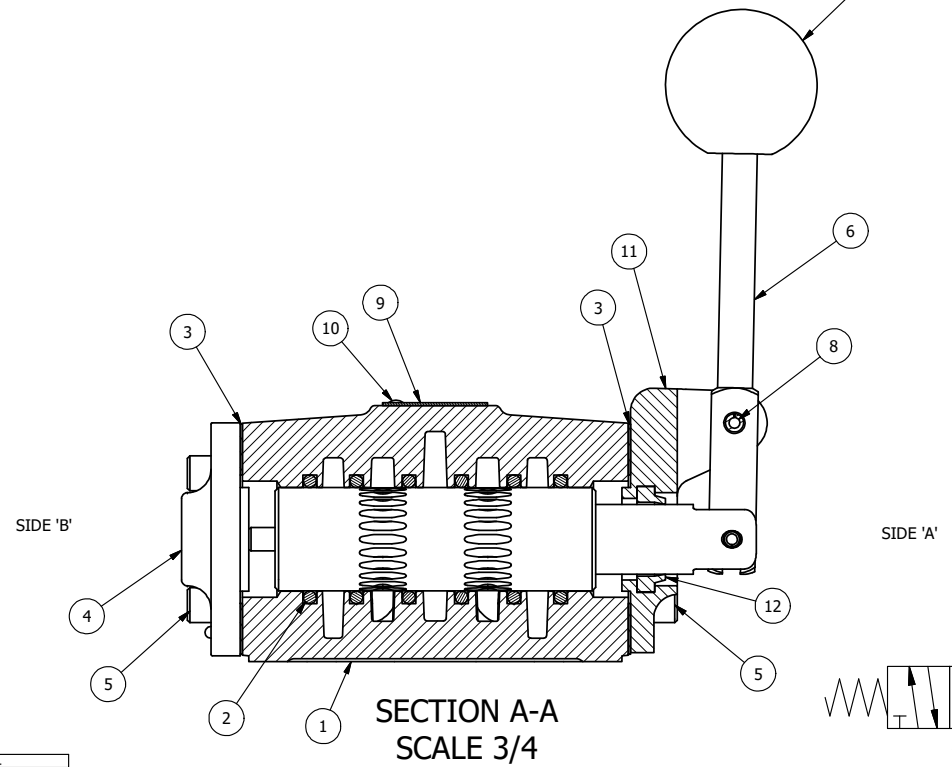


POSITION GASKET ON END OF VALVE SO
GASKET COVERS PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) USE STANDARD TESTING PROCEEDURE.
 3) MARK VALVE 300 PSI MAXIMUM ON NAMETAG.



12	1	V-544	WIPER U-750 FOR 1/2" CAM SPECIALS
11	1	FE4-5	END CAP - HAND & FOOT, WITH WIPER GROOVE, 380 AL, 1/2" VALVE
10	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
9	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
8	1	V-10	PIN, ROLL 3/16 X 7/8
7	1	V-9	KNOB, BLACK (BRASS 3/8-24 INSERT), 1 5/8 DIA, HANDLE LEVER. 1/2" THRU 1"
6	1	HL4	HAND LEVER, 1/2" VALVE
5	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
4	1	AY-HY4-731VY	SPRING CENTER SPOOL ASSY, HAND/TREDAL, NO DETENTS, 1/2" VALVE
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-87	O-RING, VITON, 75 DURO, AS-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" SUBPLATE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 4/8/2014	CHECKED: KWhite	
SCALE: 3/4	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/28/2015
TITLE: 1/2" SIDE PORT, LEVER, 3 POS, SPR CTR, CLOSED CTR SPOOL, WIPER, VITON BODY O-RINGS		PART NO.:	REV.:
		731VY	B

B	11/4/2016	CHANGED TO VITON BODY O-RINGS.
A	1/4/2016	CHANGED TO HEAVIER SPRING.
NO.	DATE	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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