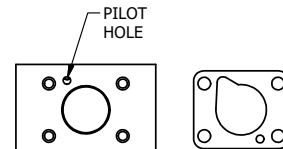
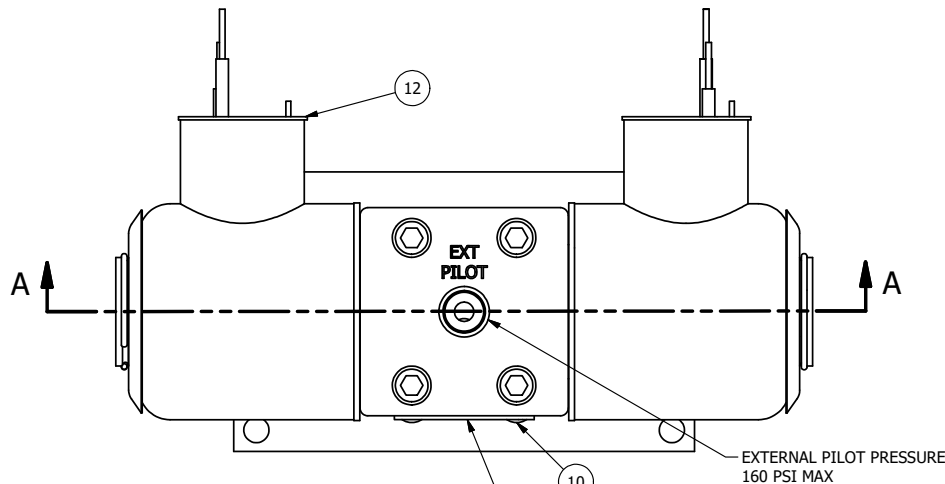


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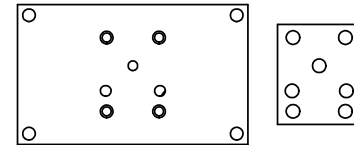
3

2

1



ALIGN PILOT HOLE AND CENTER CUTOUT
ON BOTH SIDES.

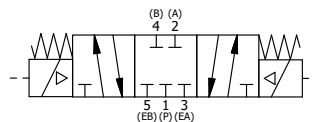
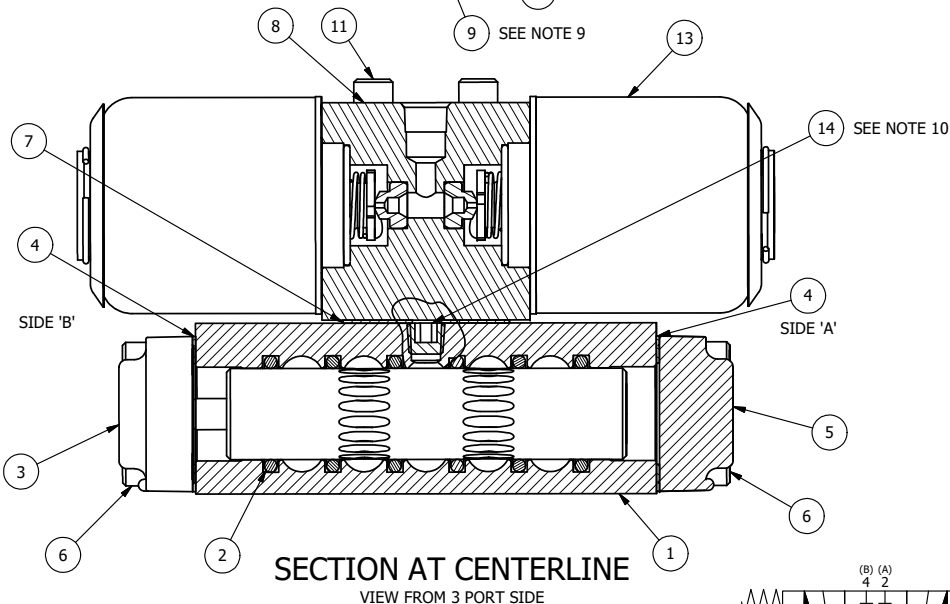


ALIGN HOLES IN GASKET AS SHOWN.
EXTERNAL PILOT PRESSURE - 160 PSI MAX

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) 24VDC COIL.
- 3) USE LOCTITE 242 (BLUE) ON ALL FASTENERS.
- 4) REPAIR KIT RKV-440VYW.
- 5) USE DOW-55 GREASE ON O-RINGS.
- 6) TEST IN CENTER POSITION FOR 20 SECONDS, THE OTHER POSITIONS FOR 5 SECONDS EACH.
- 7) HI-POTENTIAL BREAK DOWN TEST REQUIRED.
- 8) ADDITIONAL TESTING FOR 500 PSI.
- 9) MARK NAME TAG FOR 500 PSI.
- 10) INSTALL V-231-SS PLUG BELOW FLUSH USING LOCTITE 290 (GREEN).

DOW-55 GREASE 500 PSI TEST



14	1	V-231-SS	PLUG, 1/16-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG, STAINLESS
13	2	AY-38X-8	CLASSIC SOLENOID - EXPLOSION PROOF, 24VDC, 88/60VAC, 78/50VAC
12	2	V-645	ANTI-SHORT BUSHING, 1/2" CONDUIT
11	4	V-1-SS	SCREW, 10-24 X 2, SOCKET HEAD CAP, STAINLESS STEEL
10	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
9	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
8	1	PB3-2E-TC	ADAPTOR - DOUBLE SOLENOID, TUFRAM COAT, 1/4" & 3/8" VALVES
7	1	PBG3-9	GASKET - PIGGY BACK, DOUBLE SOLENOID, NITRILE, 1/4" & 3/8" VALVE
6	8	V-38-SS	SCREW, 10-24 X 3/4, SOCKET HEAD CAP, 18-8 SS
5	1	SEC3-1-EN	END CAP, NON-VENTED, 380 AL, E-NICKEL PLATED, 1/4" & 3/8" VALVE
4	2	ECG3-9	GASKET - END CAP, NITRILE, 1/4" & 3/8" VALVE
3	1	AY-EY3-EN	ASSY - SPR CTR, CLSD CTR SPL, CLASSIC SOL, EN & SS HARDWARE, 1/4 & 3/8 VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-6EZ-TC	BODY - SOLID, PIGGY BACK, EXT PILOT, TUFRAM, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 2/11/2014		CHECKED: KWaite	
SCALE: 1 : 1		SHEET: 1 OF 1		DATE: 5/30/2015	
TITLE: 1/4" SIDE PORT, DBL SOL, 3 POS, SPR CTR, SOL RTRN, CLSD CTR SPL, X'PROOF, TUFRAM, 24VDC, EXT PILOT				PART NO.: 723VY	
				REV.:	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Products\Valves Assembly\CLASSIC Special\DWG\723VY.dwg