



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) SEE DRAWING AY-38 FOR SOLENOID ASSEMBLY AND AY-SAH4-1LOC FOR SPOOL ASSEMBLY.

FLG	QTY	PART NO	DESCRIPTION
15	1	LO23	LOCKOUT HASP, 1/4" & 3/8" VALVES
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
13	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
12	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
11	1	V-9	KNOB, BLACK (BRASS 3/8-24 INSERT), 1 5/8 DIA, HANDLE LEVER. 1/2" THRU 1"
10	1	HL4	HAND LEVER, 1/2" VALVE
9	1	V-10	PIN, ROLL 3/16 X 7/8 FOR 1/2" HAND AND FOOT VALVE
8	1	AY-38-11	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 120/60
7	4	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
6	4	V-47	SCREW, 1/4-20 X 1 SOCKET HEAD CAP HOLDS SOL.ADAPT. TO 1/2&1"V
5	1	FE4-1	END CAP - HAND & FOOT, 380 AL, 1/2" VALVE
4	1	AY-SAH4-1LOC	SOL. AND HAND OPER, SPOOL ASSY - 2 POS, LOCK OUT POS C, 1/2" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, 1 1/8 X 1 3/8 X 1/8, BUNA-N, N100/70, 70D, ASS68A-216, 1/2" VALVES
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 9/9/2013			CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 5/30/2015
TITLE: 1/2" SIDE PORT, SOLENOID, 2 POS, SPRING RTRN, LEVER OVRD, LOCK OUT POS C, LO23 INCLD				PART NO.:	712V
				REV.:	

OPERATOR VOLTAGES	
PART NO	REPLACE OPERATOR
712V 240/60	AY-38-17
712V 24VDC	AY-38-8
712V 12VDC	AY-38-5

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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