



NOTES:  
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
 2) CUT TIE RODS TO 8 7/32.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION	
18	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK	
5	1	TRK-18-SS TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE	
4	1	BEP-4 PLATE, BLIND END, 1/4" & 3/8" STACK VALVE	
3	4	708V 1/4" STACK, SNGL SOL, 2 POS, SPRING RTRN, 80 PSI SPRING, LESS O-RING, LESS COIL	
2	1	BOS-4 SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE	
1	1	PEP-4 PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE	
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 8/2/2013	CHECKED: KWaite	DATE: 10/15/2013
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/15/2013
TITLE: ASSEMBLY, 4 STATION, 708V VALVE, 1/4" STACK VALVE		PART NO.: 710V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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