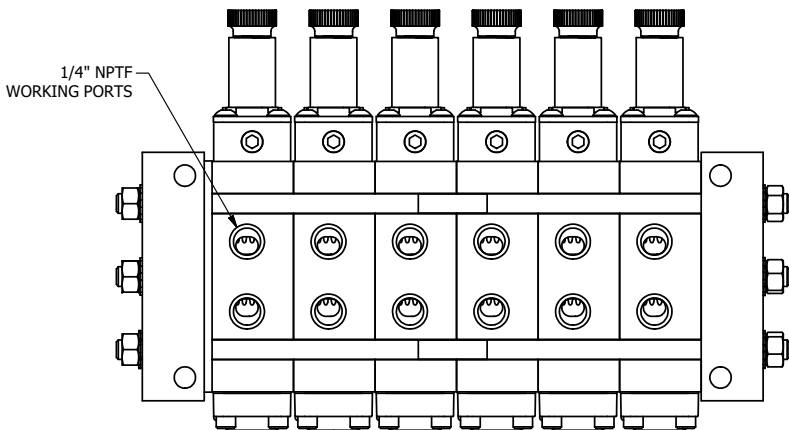
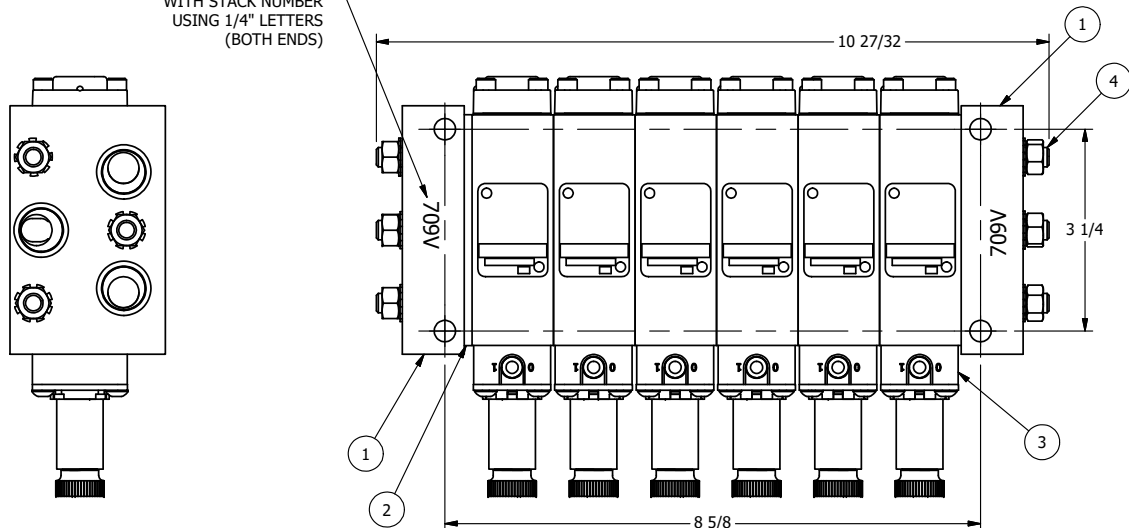


MARK PORTED PLATE WITH STACK NUMBER USING 1/4" LETTERS (BOTH ENDS)



NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) CUT TIE RODS TO 10 27/32.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
24	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

4	1	TRK-18-SS	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
3	6	708V	1/4" STACK, SNGL SOL, 2 POS, SPRING RTRN, 80 PSI SPRING, LESS O-RING, LESS COIL
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	2	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS  
UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01  
3-PL DECIMAL ± .005  
FRACTIONAL ± 1/64  
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 8/2/2013 CHECKED: KWaite DATE: 10/11/2013  
SCALE: 1 / 2 SHEET: 1 OF 1 RELEASED: HWomack DATE: 10/11/2013

TITLE: ASSEMBLY, 6 STATION, 708V VALVE, 1/4" STACK VALVE  
PART NO.: 709V  
REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT