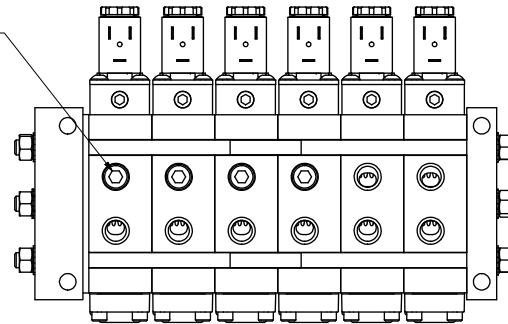


FIRST 4 VALVES
PORT 4 PLUGGED
FOR N.C.



- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) CUT TIE RODS TO 10 15/32.
 3) PLUG PORT 4 OF FIRST FOUR VALVES ON LEFT OF ASSEMBLY AS SHOWN WITH V-337.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE:		
QTY	PART NO	DESCRIPTION
24	V-110	O-RING, Buna-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

6	4	V-337	PLUG, SOCKET 1/4-18 FLUSH SEAL PLUG
5	1	TRK-18	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
4	1	BEP-4	PLATE, BLIND END, 1/4" & 3/8" STACK VALVE
3	6	EBSO2	1/4" STACK, SNGL SOL, 2 POS, SPRING RTRN, 120/60
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	1	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		3-PL DECIMAL ± .01 5-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMcKenna SCALE: 1/2	DATE: 5/14/2013 SHEET: 1 OF 1	CHECKED: KWalte RELEASED: HMcMack	
TITLE: STACK ASSY, 6 SGL. SOLENOID, EBSO2, 4 VALVES W/PLUGGED PORTS.			PART NO.: 705V