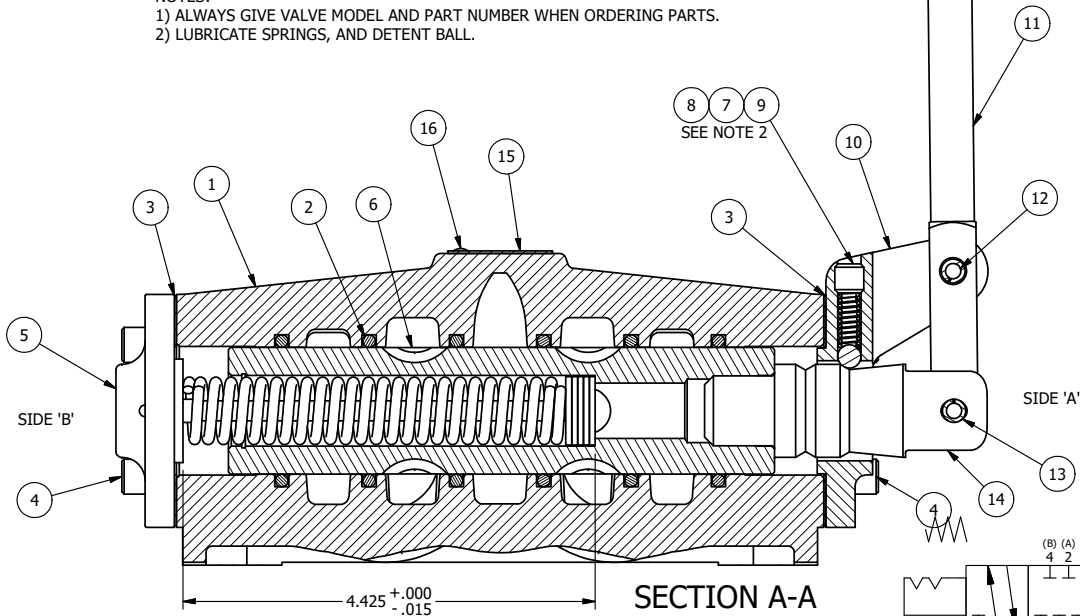


POSITON GASKET ON END OF VALVE SO
GASKET COVERS PILOT HOLE
BOTH SIDES (SIDE 'A' SHOWN)

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) LUBRICATE SPRINGS, AND DETENT BALL.



16	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
15	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
14	1	SC8-332VY	CLEVIS - 332VY, 189VY ACTION, 3/4" & 1" VALVE
13	1	V-51-SS	PIN, ROLL 1/4 X 1 FOR 3/4 & 1" HAND FOOT & CAM VALVES, STAINLESS STEEL
12	1	V-70	PIN, ROLL 1/4 X 1 1/8 FOR 3/4 & 1" HAND AND FOOT VALVES
11	1	HL8-9	HAND LEVER ASSEMBLY, 3/4" & 1" VALVE
10	1	FE8-3	END CAP, HAND & FOOT, DETENT, STEEL, NICKEL PLT, 3/4" & 1" VALVES
9	1	V-8	SCREW, 5/16-18 X 5/16 SOCKET SET-CUP POINT, FOR DETENT ASSY 1/2&1".
8	1	DS48	SPRING - DETENT, 1/2", 3/4" & 1" VALVE
7	1	V-4	BALL, CHROME STEEL 1/4 DIA. FOR DETENT
6	1	SSH8	SPOOL - STANDARD, 3 POS, CLSD CTR, 3/4" & 1" VALVE
5	1	AY-HW8	ASSY - SPR CTR FROM A, 189VY ACTION, 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, 1 3/8 X 1 5/8 X 1/8, BUNA-N, N100/70, 70D, ASS68A-220, 3/4" & 1" VALVES
1	1	B8-1	BODY, 1" SIDE PORT, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
UNLESS
OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 2/15/2013
SCALE: 3/4 SHEET: 1 OF 1

CHECKED: KWaite DATE: 3/27/2013
RELEASED: HWomack DATE: 3/27/2013

TITLE:
1" SIDE PORT, LEVER, 3 POSITION,
DETENT C, SPR CTR FROM A,
CLSD CTR SPL (HW8)

PART NO.:
696VY
REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Inventory Files\Internal Drawings\Valves Assembly\Lever\Special\696VY.dwg