


- NOTES:
- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 - 2) CUT TIE RODS TO 6 17/32.
 - 3) ORIENT COILS DOWN.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.

QTY	PART NO	DESCRIPTION
15	V-110	O-RING, BUNA-N, 70 DURO, AS-114, (REF 5/8 X 13/16 X 3/32), 1/4" SLEEVE, 1/2" SUB, STACK

7	2	BV-4	BREATHER VENT, FLAT, 1/2-14 NPTF
6	1	TRK-18	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
5	1	BEP-4	PLATE, BLIND END, 1/4" & 3/8" STACK VALVE
4	3	DCC	TYPE B 1/2" NPT, NON-LIT
3	3	EBSO2 24VDC	1/4" STACK, SNGL SOL, 2 POS, SPRING RTRN, 24VDC
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	1	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 10/23/2012	CHECKED: KWaite	DATE: 10/23/2012	
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/23/2012	
TITLE: ASSY - 3x EBSO2, 24 VDC, SINGLE PORT PLATE, STACK VALVES			PART NO.: 684V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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