



ALIGN PILOT HOLE AND CENTER CUTOUT ON BOTH SIDES.

ALIGN HOLES IN GASKET AS SHOWN.
 (FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:

1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.

19	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
18	1	V-81	SCREW, 8-32 X 5/16, SOCKET SET, FULL DOG POINT
17	1	V-85	O-RING, BUNA-N, 70 DURO, AS-010, (REF 1/4 X 3/8 X 1/16), CLASSIC OVRD
16	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
15	1	AY-38-42	CLASSIC SOLENOID - STANDARD, COMPLETE OPERATOR, 24VDC, 48" LEADS, CLASS 'H'
14	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
13	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
12	4	V-1	SCREW, 10-24 X 2, SOCKET HEAD CAP
11	8	V-38	SCREW, 10-24 X 3/4, SOCKET HEAD CAP
10	1	CS3	SPRING - RETURN, (EXCEPT HO, KO & PO) 1/4" & 3/8" VALVES
9	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
6	1	V-19	PLUG, SOCKET PIPE 1/8" NPT, 7/8 TAPER, FLUSH SEAL
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
3	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
2	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED

2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°



DRAWN: RMckenna DATE: 9/24/2013

CHECKED: KWaite DATE: 4/22/2014

SCALE: 1 : 1

SHEET: 1 OF 1

RELEASED: HWomack DATE: 4/22/2014

TITLE:
 1/4" SIDE PORT, SNGL SOL, 2 POS,
 SPRING RTRN, LCKNG OVRD,
 24VDC, 48" LEADS, CLASS 'H' COIL

PART NO.:
 657V

REV.:
 A

A	NO.	DATE	CHANGED TO CLASS 'H' COIL	REVISION
		4/21/2014	CHANGED TO CLASS 'H' COIL	