



ALIGN GASKET SO MOUNTING HOLES ALIGN, BOTH ENDS

- NOTES:  
 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.  
 2) LUBRICATE DETENT BALL, SPRINGS, PIN AND CLEVIS.

| FLG | QTY | PART NO  | DESCRIPTION  |
|-----|-----|----------|--|
| 20  | 2   | V-212    | SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL     |
| 19  | 1   | AN-114   | NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.             |
| 18  | 1   | V-14     | BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT                  |
| 17  | 1   | DS3      | SPRING - DETENT, 1/4" & 3/8" VALVE                                 |
| 16  | 1   | V-21     | SCREW, 1/4-20 X 3/16 SOCKET SET (CUP POINT)                        |
| 15  | 1   | V-175    | KNOB, BLACK, (BRASS 10-32 INSERT), 3/4 DIA BALL, PIN LOCK          |
| 14  | 1   | V-315    | PIN - PIN LOCK, STEEL, 1/4" & 3/8" VALVE                           |
| 13  | 1   | BBSS-1   | SPRING - BUTTON BLEEDER, STAINLESS STEEL, 1/8" NPTF                |
| 12  | 1   | HC3-1PLB | CLEVIS - POS. B PINLOCK, 1/4" & 3/8" VALVE                         |
| 11  | 1   | V-48     | PIN, ROLL 3/16 X 9/16 ZINC PLATED STEEL FOR 1/4 HAND & FOOT CLEVIS |
| 10  | 1   | V-7      | PIN, ROLL 3/16 X 11/16 FOR 1/4 THRU 1/2" HAND, FT. & CAM V         |
| 9   | 1   | HL3-24   | HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE                            |
| 8   | 1   | HE3-3PLL | END CAP, LEVER, PIN LOCK, LEFT, 380 AL, 1/4" & 3/8" VALVE          |
| 7   | 1   | S3RG     | SPOOL - SOLID, 'G', 2 POS, FLOAT CTR, 1/4" & 3/8" VALVE            |
| 6   | 1   | PEC3-3   | END CAP, PALM, DETENT, 380 AL, 1/4" & 3/8" VALVE                   |
| 5   | 1   | PBS3-13  | STUD - POS. A & C. DETENT, 1/4" & 3/8" VALVE                       |
| 4   | 8   | V-38     | SCREW, 10-24 X 3/4 SHCS, FOR 3/8" CAST END CAP                     |
| 3   | 2   | ECG3     | GASKET - END CAP, 1/4" & 3/8" VALVE                                |
| 2   | 6   | V-39     | O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES                        |
| 1   | 1   | B2-2E    | BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE     |
| FLG | QTY | PART NO  | DESCRIPTION  |

LIMITS ON DIMENSIONS  
 UNLESS OTHERWISE SPECIFIED  
 2-PL DECIMAL ± .01  
 3-PL DECIMAL ± .005  
 FRACTIONAL ± 1/64  
 ANGULAR ± 1/2°



|  |                |                   |                 |
|--|----------------|-------------------|-----------------|
| DRAWN: RMckenna  | DATE: 8/9/2010 | CHECKED: KWaite   | DATE: 5/28/2015 |
| SCALE: 1 : 1   | SHEET: 1 OF 1  | RELEASED: HWomack | DATE: 5/28/2015 |
| TITLE:<br>1/4" SIDE PORT, LEVER, 3 POS,<br>DETENT, REGEN CTR SPL,<br>PINLOCK POS B |                | PART NO.:         | REV.:           |
|  |                | 628V              |                 |

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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