

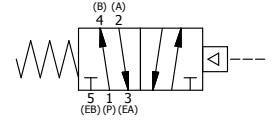
POSITION GASKET ON END OF VALVE SO GASKET COVERS PILOTS BOTH SIDE (SIDE 'B' SHOWN)

- NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) INSTALL PLUG IN PORT 2.

FLG	QTY	PART NO	DESCRIPTION
11	1	V-397	PLUG, SOCKET 1/2 NPT FLUSH SEAL PIPE PLUG SIN.EXH.SUBPLUG
10	1	CS4	SPRING - RETURN, 1/2" VALVES
9	8	V-46	SCREW, 1/4-20 X 3/4 SHCS, HOLDS E.C TO 1/2-1" VALVES
8	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
7	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	1	PEC48-3	END CAP, VENTED, 380 AL, 1/2", 3/4" & 1" VALVES
4	1	PEC48	END CAP, PILOT, 380 AL, 1/2", 3/4" & 1" VALVES
3	6	V-6	O-RING, 1 1/8 X 1 3/8 X 1/8 CS 70 D.FOR 1/2 VALVE & 1"SP(V-90) BUNA-N
2	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
1	1	B4-1	BODY, 1/2" SIDE PORT, UPPER PILOTS, ANODIZED

SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 3/15/2007	CHECKED: KWaite	DATE: 5/27/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 5/27/2015	
TITLE: 1/2" SIDE PORT, SNGL PILOT, 2 POS, SPRING RTRN, PORT 2 PLUGGED			PART NO.: 431V	REV.:



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