



NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) CUT TIE RODS TO 11 19/32.

THE FOLLOWING PARTS ARE INCLUDED WITH INDIVIDUAL VALVES, SECTIONS OR PLATES AND ARE USED TO ASSEMBLE.			
QTY	PART NO	DESCRIPTION	
27	V-110	O-RING, 5/8 X 13/16 X 3/32 BUNA 70 D. FOR 1/4 SLEEVE VALVES & STACKING MANIFOLD	
9	1	TRK-18	TIE ROD KIT - 18" LONG WITH HARDWARE, (CUT TO LENGTH), B-SERIES STACK VALVE
8	1	BEP-4	PLATE, BLIND END, 1/4" & 3/8" STACK VALVE
7	1	BHY3BR30	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER RIGHT 30 DEG
6	1	BHY3BR15	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER RIGHT 15 DEG
5	1	BHY3BL15	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER LEFT 15 DEG
4	3	PS-4-1.25	SPACER - 1-1/4" THICK, 1/4" & 3/8" STACK VALVE
3	1	BHY3BL30	3/8" STACK, LEVER, 2 POS, SPR CTR, CLSD CTR SPOOL, BENT LEVER LEFT 30 DEG
2	1	BOS-4	SPACER - O-RING DIVIDER, 1/4" & 3/8" STACKING VALVE
1	1	PEP-4	PLATE, PORTED END, 1/2" NPTF, 1/4" & 3/8" STACK VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 2/12/2017	CHECKED: KWaite	DATE: 2/12/2017	
SCALE: 1 / 2	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 2/12/2017	
TITLE: ASSY, 4 STATION, BHY3 VALVES, 1-1/4 SPACERS, BENT HANDLES, 3/8" STACK VALVE			PART NO.: 412V	REV.:

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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