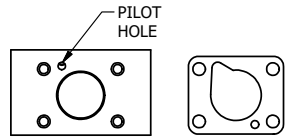
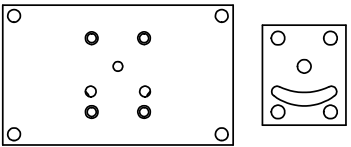


POSITION GASKET TO SEAL PILOT HOLE ON SIDE 'B' AS SHOWN.



ALIGN PILOT HOLE AND CENTER CUTOUT ON SIDE 'A' AS SHOWN.



ALIGN HOLES IN GASKET AS SHOWN.  
(FOR EXTERNAL PILOT PRESSURE, REMOVE PIGGY BACK BLOCK AND ROTATE 180°. LEAVE GASKET AS SHOWN. REMOVE 1/8" PLUG AND CONNECT SUPPLY PRESSURE - 160 PSI MAX.)

NOTES:  
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.  
2) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID OPERATOR WITH OPERATOR LISTED IN TABLE BELOW. REFERENCE AY-38L DRAWING FOR REPLACEMENT COILS.

19	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
18	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
17	1	V-81	SCREW, 8-32 X 5/16 SOCKET SET, FULL DOG PT. - MAN.OVER. IN ADAPTER
16	1	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
15	1	SEC3-1	END CAP, NON-VENTED, 380 AL, 1/4" & 3/8" VALVES
14	1	AY-38L-11	CLASSIC SOLENOID, 120/60, W/DUST EXCLUDER
13	1	V-85	O-RING, 2-010, 1/4 X 3/8 X 1/16 BUNA-N 70 D. FOR MAN.OVER.ASS.
12	1	OS3	SPRING - MANUAL OVERRIDE, "CLASSIC" SOLENOID
11	1	OP3	PIN - MANUAL OVERRIDE, 1/4" & 3/8" VALVES
10	4	V-1	SCREW, 10-24 X 2 SHCS FOR SOL. ADAPTER TO BODY
9	1	PB3-3E	ADAPTOR - SNGL SOL., W/OVERRIDE, 1/4" & 3/8" VALVES
8	1	PBG3-1	GASKET - PIGGY BACK, SINGLE SOLENOID, 1/4" & 3/8" VALVE
7	1	S3	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
6	1	CS3-2	SPRING - RETURN, (HO & KO) 1/4" & 3/8" VALVES
5	1	SEC3-A	END CAP, VENTED, SPRING BOSS, 380 AL, 1/4" & 3/8" VALVE
4	8	V-38	SCREW, 10-24 X 3/4 SHCS, FOR 3/8" CAST END CAP
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-6E	BODY - SOLID, PIGGY BACK, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<b>AAA PRODUCTS INTERNATIONAL</b> 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 10/18/2016			CHECKED: KWaite
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	DATE: 10/18/2016
TITLE: 1/4" SIDE PORT, SNGL SOL, 2 POS, SPRING RTRN, CLASSIC SOL, 120/60, LCKNG OVRD, DUST EXCLDR, 30 PSI				PART NO.:	REV.:
				351V	

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Inventory Files\Internal Drawings\Valves Assembly\Classic\Special\351V.dwg